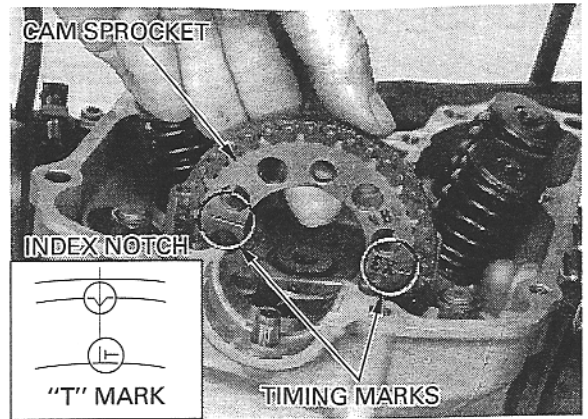


## CYLINDER HEAD/VALVES

Rotate the flywheel counterclockwise to align the "T" mark with the index notch on the left crankcase cover to the correct.

Place the cam sprocket with the "EX" mark toward exhaust side and align the timing marks on the cam sprocket with the upper surface of the cylinder head.

Install the cam chain over the sprocket without rotating the sprocket.



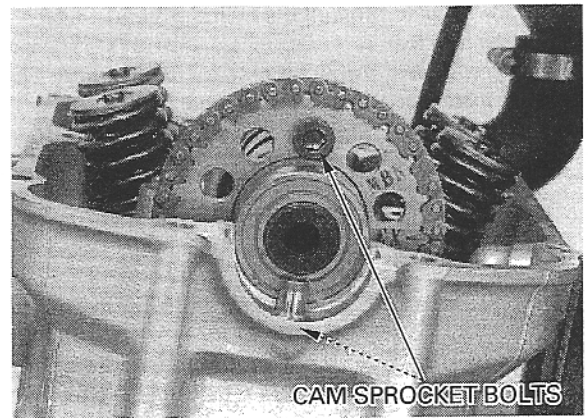
Install the camshaft through the sprocket. Apply thread lock to the cam sprocket bolt threads. Position the cam sprocket onto the shoulder of the camshaft and install a cam sprocket bolt.

Rotate the flywheel counterclockwise and install the other sprocket bolt.

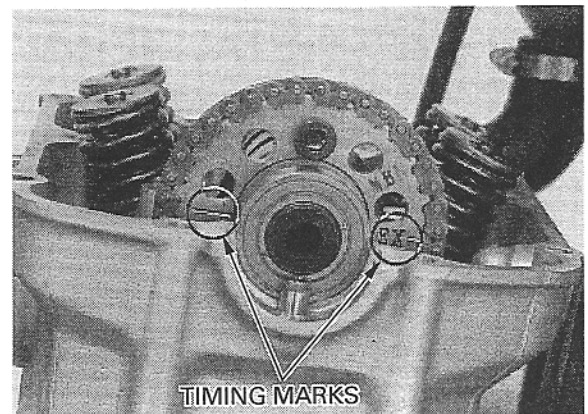
Rotate the flywheel counterclockwise; the "EX" mark to the exhaust side.

Tighten the cam sprocket bolt, then tighten the other sprocket bolt to the specified torque.

**TORQUE:** 20 N·m (2.0 kgf·m , 14 lbf·ft)



Rotate the flywheel counterclockwise to align the "T" mark with the index notch and make sure that the timing marks on the sprocket align with the upper surface of the cylinder head.



Install the O-ring and dowel pin.

