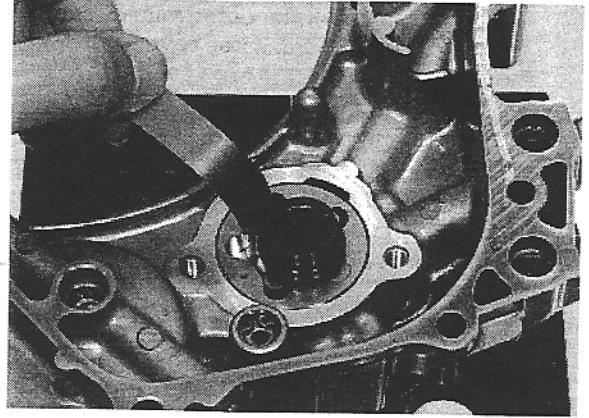


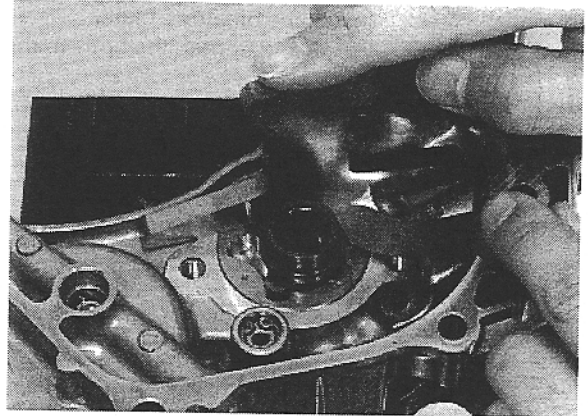
Install the inner rotor B, outer rotor B and pump shaft into the right crankcase cover. Measure the tip clearance.

SERVICE LIMIT: 0.20 mm (0.008 in)



Install the inner rotor B, outer rotor B and pump shaft into the right crankcase cover. Measure the side clearance.

SERVICE LIMIT: 0.10 mm (0.004 in)



ASSEMBLY

