

**TORQUE VALUE**

Shift fork set bolt 15 N·m (1.5 kg-m, 11 ft-lb)

**TROUBLESHOOTING****Hard to Shift**

- Improper clutch adjustment; too much free play
- Shift forks bent
- Shift shaft bent
- Shift drum cam groove damaged

**Transmission Jumps Out of Gear**

- Gear dogs worn
- Shift shaft bent
- Shift drum stopper broken
- Shift forks bent