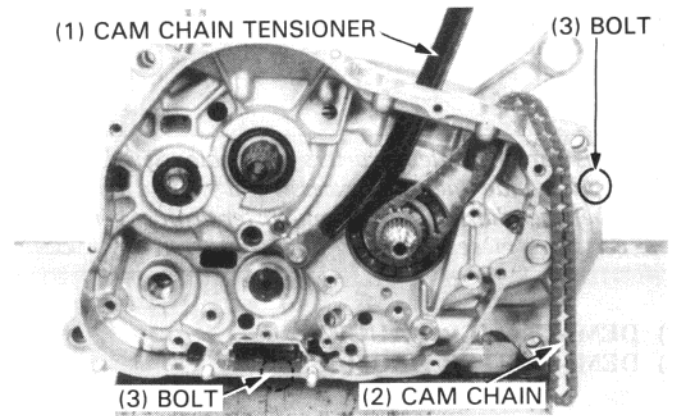


CRANKSHAFT/BALANCER

Install and tighten the right crankcase bolts.

TORQUE: 12 N·m (1.2 kg-m, 9 ft-lb)



Install the following:

- the alternator (Section 9).
- the clutch (Section 8).
- the oil pump (Section 2).
- the kick starter assembly (Section 8).
- the cylinder/piston (Section 7).
- the cylinder head (Section 6).
- the engine into the frame.