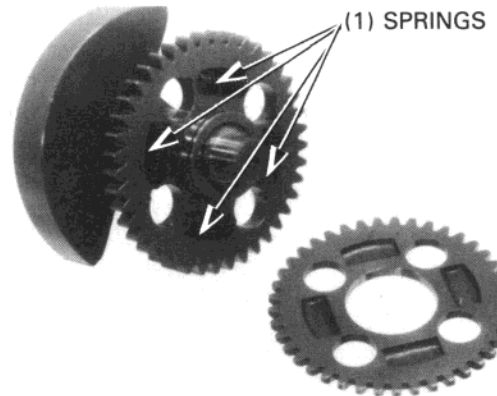


CRANKSHAFT/BALANCER

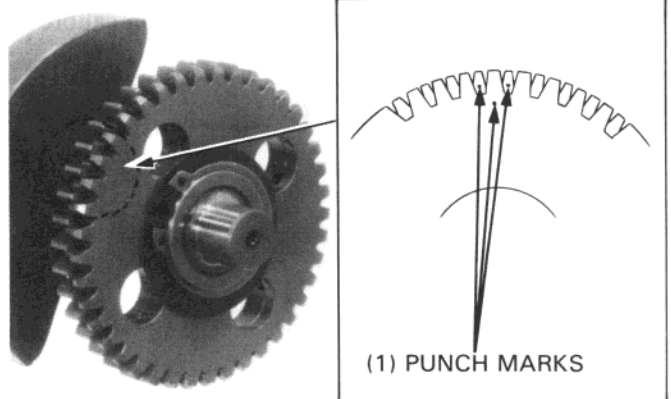
Remove the springs from the drive gear.



Installation is reverse order of removal.

NOTE

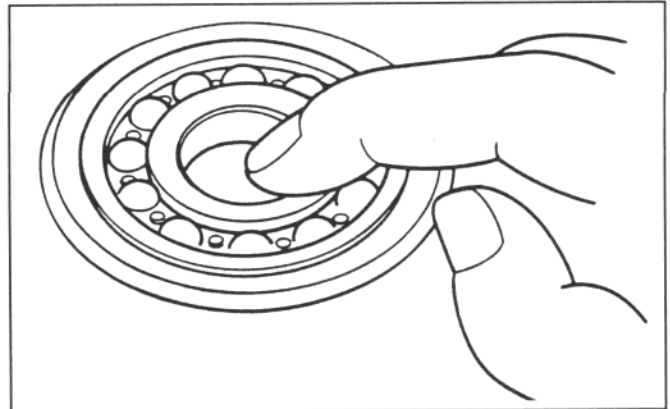
- Align the punch mark on the outer gear between the punch marks on the balancer gear as shown.



CRANKSHAFT BEARING/TRANSMISSION BEARING INSPECTION

Turn the inner race of the bearings with your finger. The bearings should turn smoothly and quietly. Also check that bearing outer races fit tightly in the crankcase.

Remove and discard the bearings if the races do not turn smoothly, quietly, or if they fit loosely in the crankcase.



LEFT CRANKCASE BEARING REPLACEMENT

Remove the oil seal.

