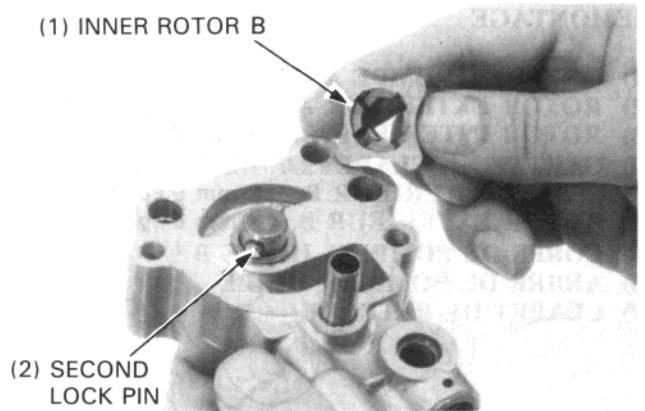


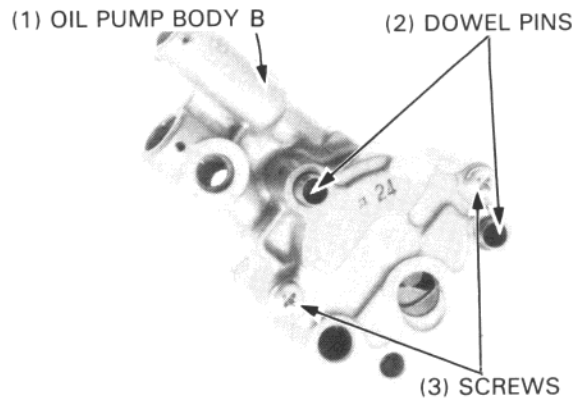
## LUBRICATION

Press the second lock pin in the pump shaft.  
Install the inner rotor B aligning the cutout in the inner rotor with the lock pin.



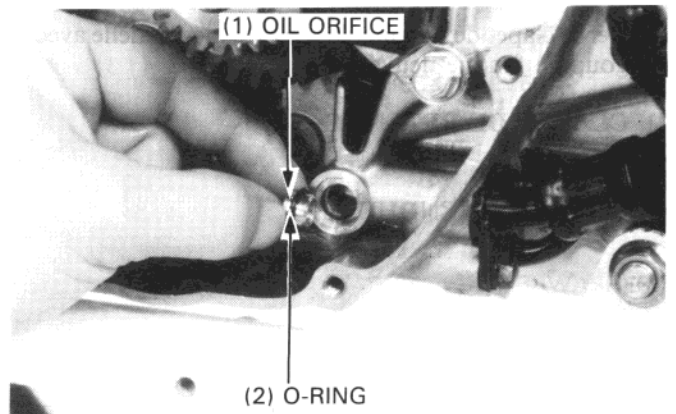
Install the outer rotor B, dowel pins and oil pump body B.

Tighten the two oil pump screws.



## INSTALLATION

Install the orifice and a new O-ring onto the right crankcase.



Install the oil pump and tighten the oil pump bolts.  
Before installing the oil pump, pour the clean engine oil into the oil pass hole in the oil pump body B until the oil flows out of the oil pass hole in the check valve housing side as turning the pump shaft counterclockwise.

