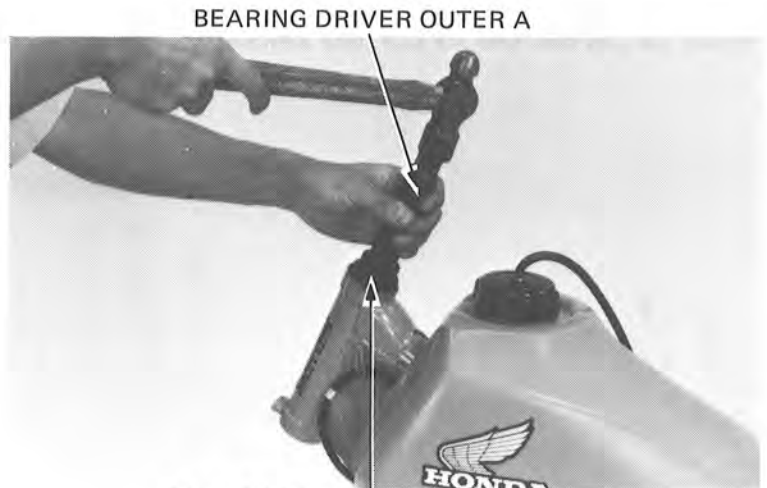




### STEERING STEM INSTALLATION

Drive in the races.



BALL RACE DRIVER (07946-4300100)

Install the dust seal.  
Install the lower taper roller bearing using a hydraulic press and Steering Stem Driver.  
Install the steering stem bolt and tighten it.



STEERING STEM DRIVER  
(07946-4300100)

Install the upper taper roller bearing in the steering head.  
Slide the steering stem through the steering head from the bottom.

