



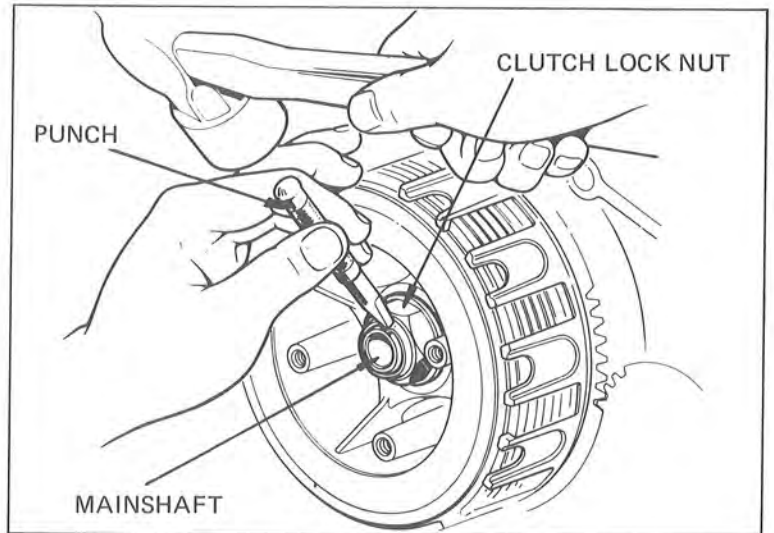
Install a new lock nut.  
Tighten the lock nut to the specified torque.  
**TORQUE: 45–60 N·m (4.5–6.0 kg·m, 33–43 ft·lb)**

Remove the clutch center holder and lock the nut with a punch.  
Stake the end of the lock nut into the groove of the mainshaft with a punch.  
Install the clutch springs, lifter plate and lifter plate bolt.

### NOTE

Tighten the bolts in a crisscross pattern in two or more steps.

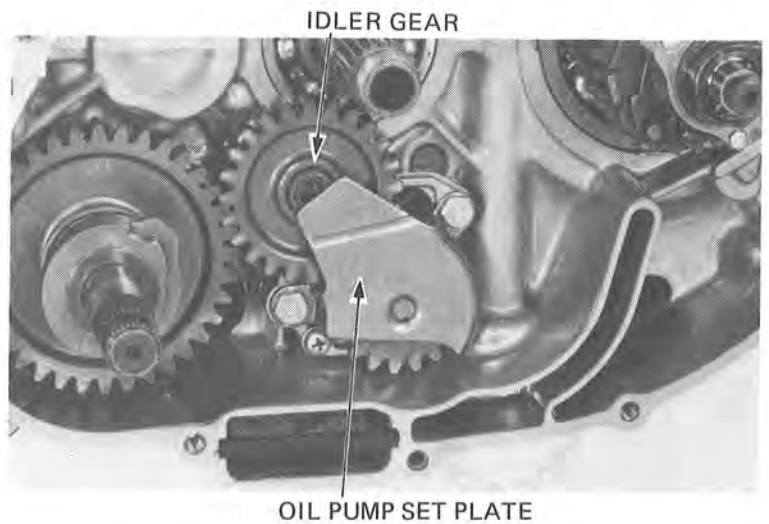
Install the lifter rod and bearing.



## OIL PUMP

### OIL PUMP REMOVAL

Remove the clutch (Page 8–5).  
Remove the oil pump set plate.



Remove the starter idler gear.  
Remove the oil pump.

### NOTE

Do not remove the fork guide shaft from the engine case.

