

CYLINDER/PISTON

Remove the piston rings.
Inspect the pistons for damage and the ring grooves for wear.

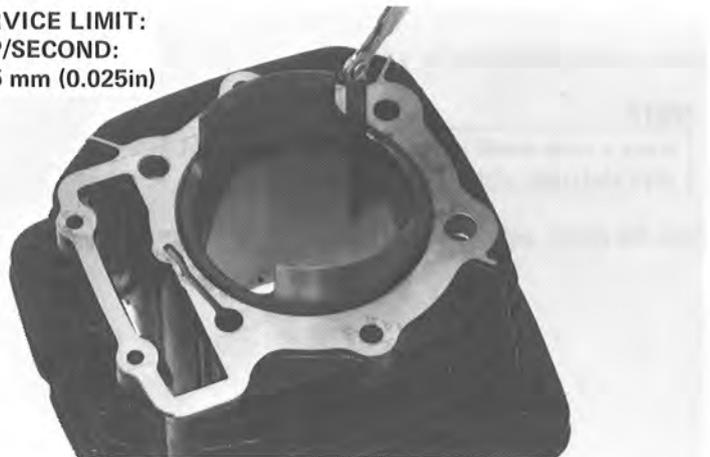
NOTE

Do not damage the piston rings during removal.



Insert each piston ring into the cylinder and measure the ring end gap.

SERVICE LIMIT:
TOP/SECOND:
0.65 mm (0.025in)



Measure the piston diameter 10 mm from the bottom.

Calculate the piston-to-cylinder clearance.

SERVICE LIMIT: 0.10 mm (0.004 in)

SERVICE LIMIT:
88.88 mm (3.449 in)

