



ENGINE REMOVAL/INSTALLATION

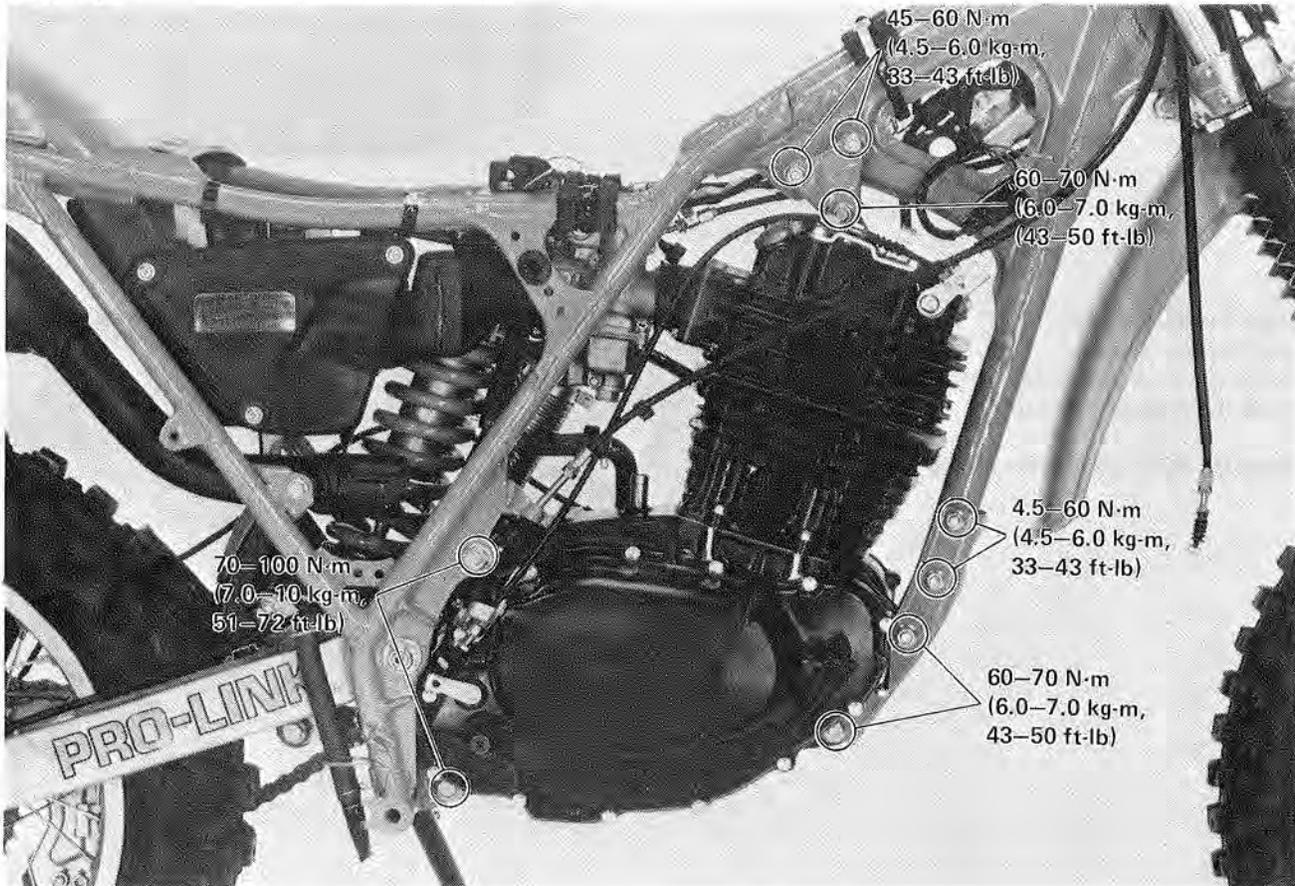
ENGINE INSTALLATION

Install the engine in the reverse order of removal, noting the following:

Replace any damaged or leaking exhaust pipe gaskets.

Tighten all bolts to the proper torque specifications.

Route all wire harnesses and cables properly (Page 1-8 and -9).



Perform the following inspections and adjustments:

- Engine oil (Page 2-2)
- Throttle grip free play (Page 3-5)
- Drive chain (Page 3-13)
- Rear brake pedal free play (Page 3-17)
- Clutch lever free play (Page 3-18)
- Check all electrical equipment.