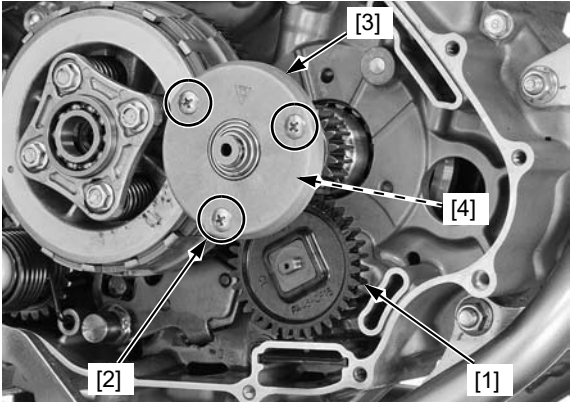


# CLUTCH

## REMOVAL

Remove the following:

- Right crankcase cover (page 10-4)
- Oil pump driven gear [1]
- Screws [2]
- Oil filter rotor cover [3] and gasket [4]

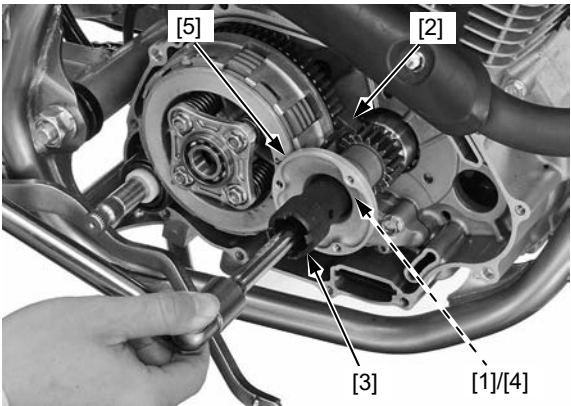


Install the gear holder between the primary drive and driven gears, and loosen the oil filter rotor lock nut [1].

**TOOLS:**

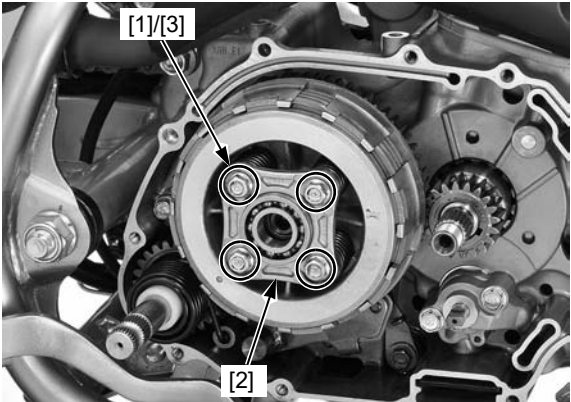
- [2] Gear holder                    07724-0010200
- [3] Lock nut wrench            07716-0020100

Remove the lock nut, washer [4] and oil filter rotor [5].



Loosen the clutch lifter plate bolts [1] in a crisscross pattern in several steps.

Remove the bolts, lifter plate [2] and clutch springs [3].



Attach the clutch center holder [1] to the pressure plate using the four clutch lifter plate bolts to hold the clutch center, and then loosen the lock nut [2].

**TOOL:**

- Clutch center holder            07GMB-KT70101

Remove the lock nut, then the clutch center holder.

