

Coat the reduction gear shaft with molybdenum oil solution.

Install the starter reduction gear and insert the shaft with the holed end facing out.

Install the cam chains.

Apply locking agent to the threads of the cam chain tensioner and guide bolts.

Install the cam chain tensioners and guides, and tighten the bolts.

TORQUE: 23 N·m (2.3 kgf·m , 17 lbf·ft)

Install the following:

- oil pump (section 4)
- starter motor (section 18)
- flywheel (section 10)
- clutch, gearshift linkage, primary drive gear (section 9)
- cylinder head (section 8)
- engine (section 7)

