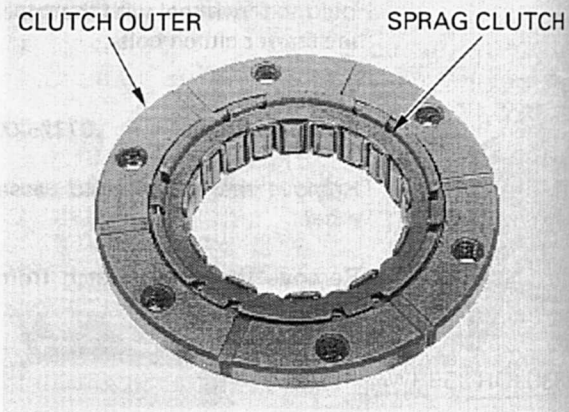


ALTERNATOR/STARTER CLUTCH

Install the sprag clutch into the starter clutch outer as shown.



Apply locking agent to the starter clutch bolt threads.

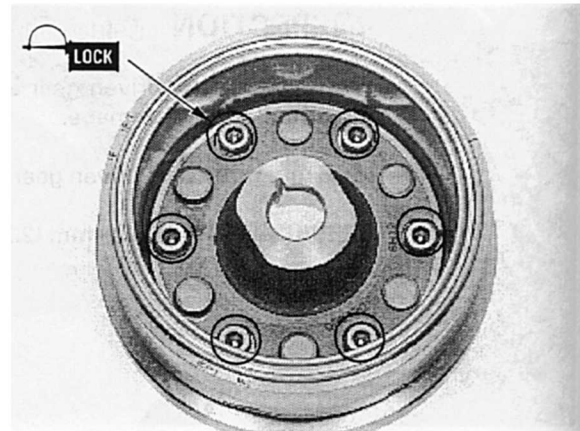
Install the starter clutch assembly onto the flywheel and install the bolts.

Hold the flywheel with the special tool and tighten the bolts.

TOOL:

Flywheel holder 07725-0040000

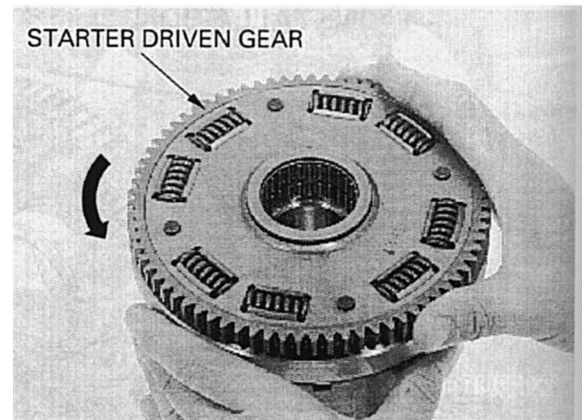
TORQUE: 23 N·m (2.3 kgf·m , 17 lbf·ft)



Install the starter driven gear while turning it counterclockwise.

Make sure that the starter driven gear turns counterclockwise smoothly and does not turn clockwise.

Install the flywheel (page 10-7).



STARTER REDUCTION GEAR

Remove the front cylinder cam sprockets (page 8-4).
Remove the flywheel (page 10-4).

Remove the bolt and cam chain guide.
Pull the starter reduction gear shaft and remove the reduction gear.

