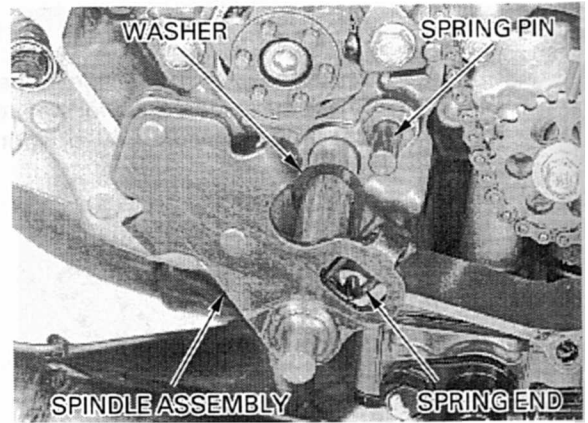


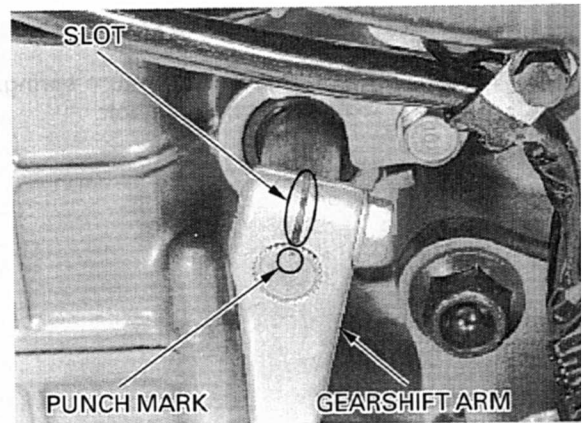
CLUTCH/GEARSHIFT LINKAGE

Install the thrust washer onto the gearshift spindle, and insert the spindle into the crankcase, aligning the return spring ends with the spring pin.



Install the gearshift arm onto the spindle, aligning the slit of the arm with the punch mark on the spindle. Tighten the gearshift arm bolt securely.

Assemble the clutch (page 9-17).



PRIMARY DRIVE GEAR

REMOVAL

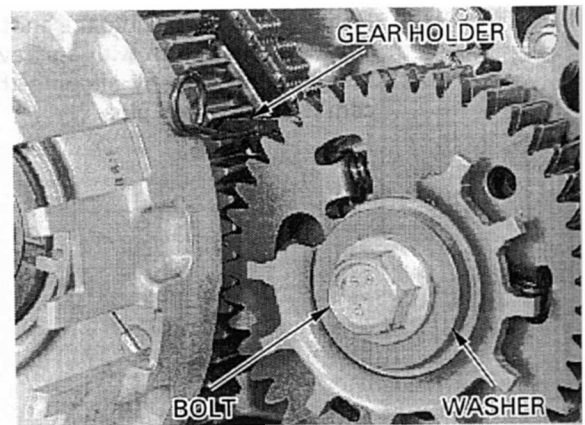
Disassemble the clutch to the clutch center thrust washer (page 9-12).

Install the special tool between the primary drive and driven gears as shown, loosen the primary drive gear bolt, and remove the bolt and special washer.

TOOL:

Gear holder

07724-0010100



Remove the clutch outer (page 9-13).

Remove the ignition pulse generator rotor and primary drive gear assembly.

