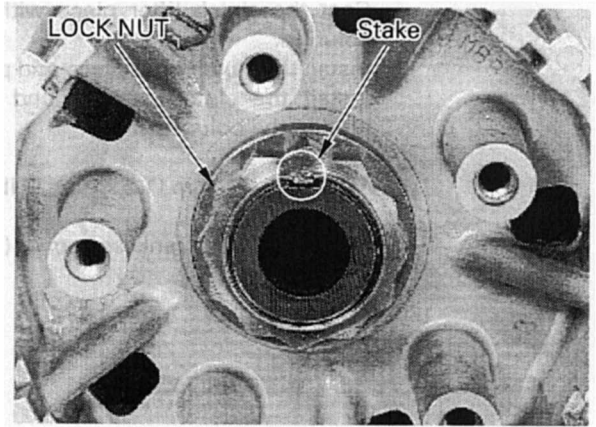


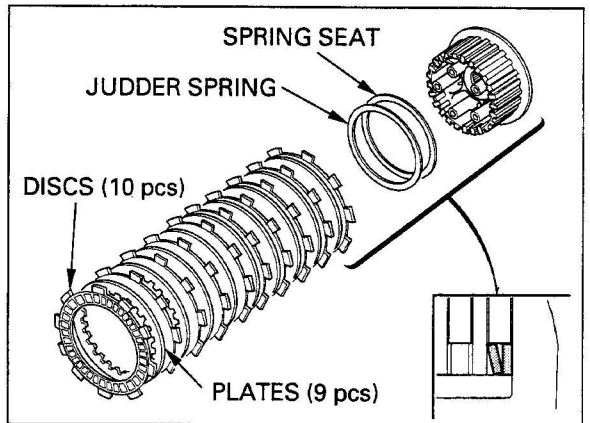
Be careful not to damage the mainshaft threads.

Stake the clutch center lock nut into the mainshaft groove.



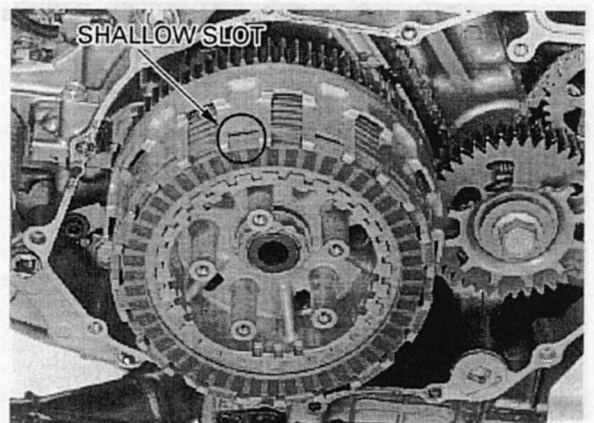
Install the spring seat and judder spring, with the concaved side facing out, onto the clutch center.

Coat the clutch discs with clean engine oil. Install the ten clutch discs and nine plates alternately, starting with the disc.



## NOTE:

Install the outside clutch disc tabs into the shallow slots of the clutch outer.



Note the clutch lifter rod installation direction and install it into the mainshaft.

