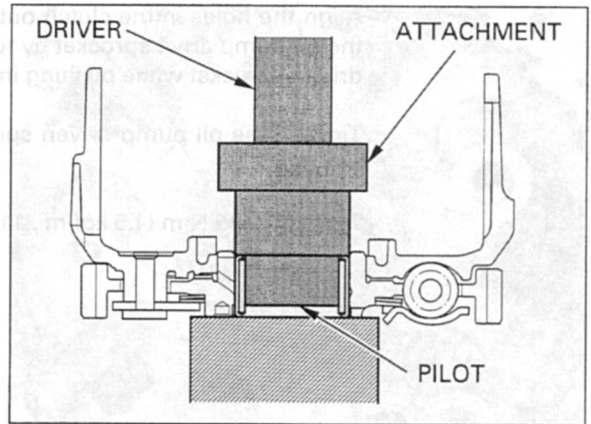


Press in the bearing with the marking side facing up. Press the needle bearing in the clutch outer until it is flush with the inner edge of the clutch outer, using the special tools.

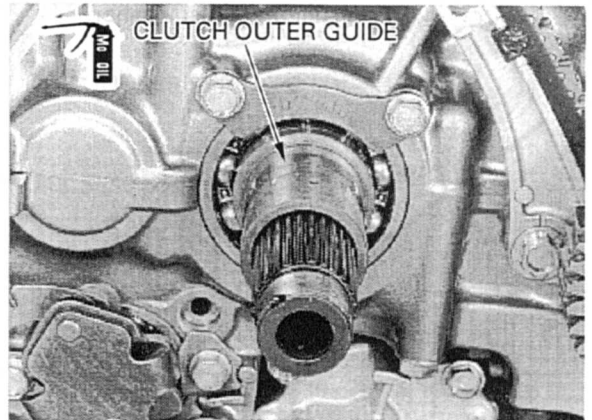
TOOLS:

- Driver** 07749-0010000
- Attachment, 42 × 47 mm** 07746-0010300
- Pilot, 35 mm** 07746-0040800



ASSEMBLY

Coat the clutch outer guide with molybdenum oil solution and install it onto the mainshaft with the flange side facing the crankcase.

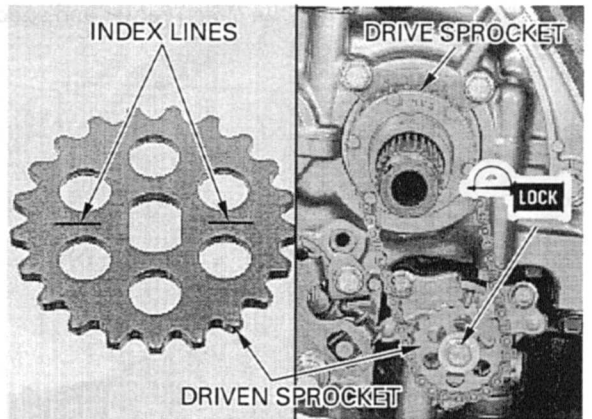


Install the oil pump drive sprocket, drive chain and driven sprocket as a set with the index lines on the driven sprocket facing in.

Apply locking agent to the oil pump driven sprocket bolt threads and install the washer and bolt.

NOTE:

Tighten the driven sprocket bolt to the specified torque after installing the clutch outer.



Apply molybdenum oil solution to the clutch outer needle bearing.

Align the gear teeth of the scissors gears (primary drive gear and sub-gear) by inserting a screwdriver into the gear holes, and install the clutch outer.

