

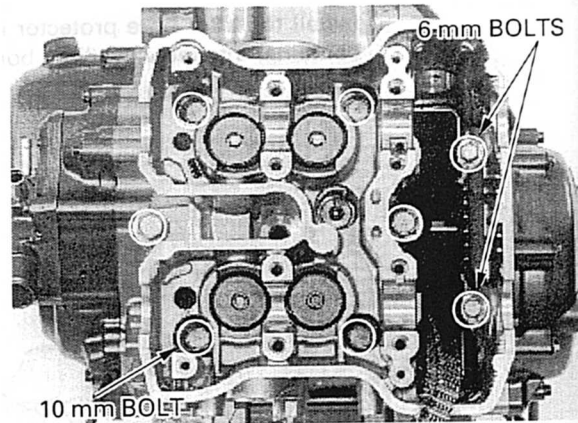
CYLINDER HEAD/VALVE

Install the cylinder head onto the cylinder.

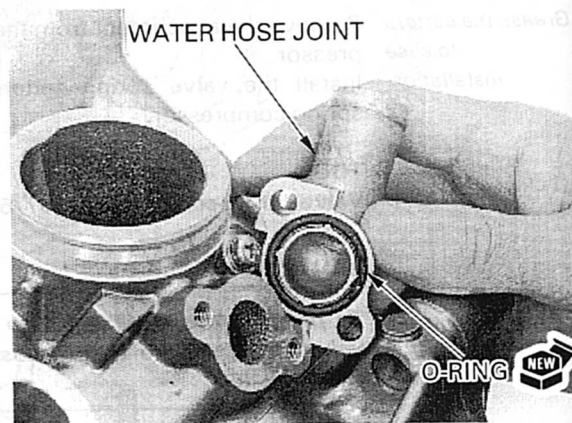
Apply oil to the threads and seating surfaces of the 10 mm cylinder head bolts and install them. Tighten the 10 mm bolts in a crisscross pattern in 2 or 3 steps.

TORQUE: 53 N·m (5.4 kgf·m , 39 lbf·ft)

Install and tighten the two 6 mm bolts.

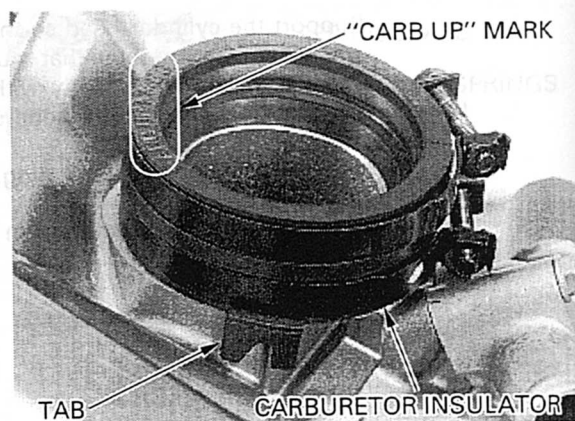


Install a new O-ring into the water hose joint groove. Install the water hose joint and tighten the two bolts.



Install the carburetor insulator with the "CARB UP" mark facing out and up so that the tab is positioned as shown. Tighten the carburetor insulator band screw.

TORQUE: 1 N·m (0.1 kgf·m , 0.7 lbf·ft)



Turn the cam chain tensioner lifter shaft clockwise fully to retract the tensioner lifter and secure it with a stopper tool.

