

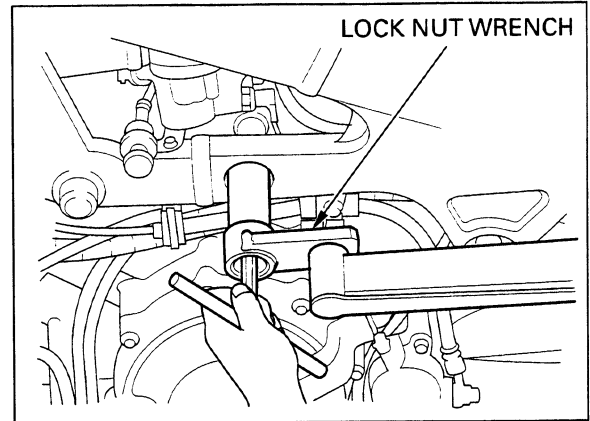
## ENGINE REMOVAL/INSTALLATION

3. Hold the left center adjusting bolt and tighten the lock nut to the specified torque using the special tool.

**TOOL:**

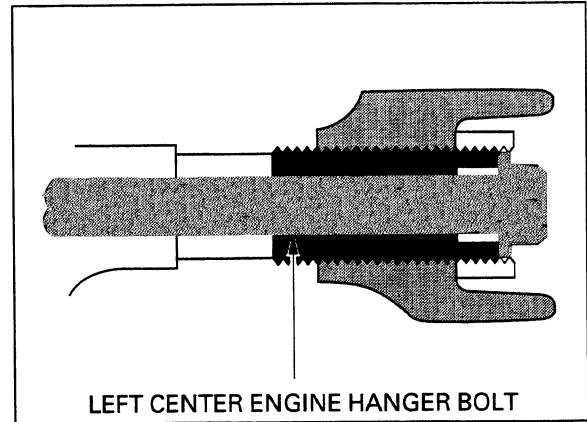
**Lock nut wrench**                      07VMA-MBB0100

**TORQUE: Actual:** 54 N·m (5.5 kgf·m , 40 lbf·ft)  
**Indicated:** 49 N·m (5.0 kgf·m , 36 lbf·ft)



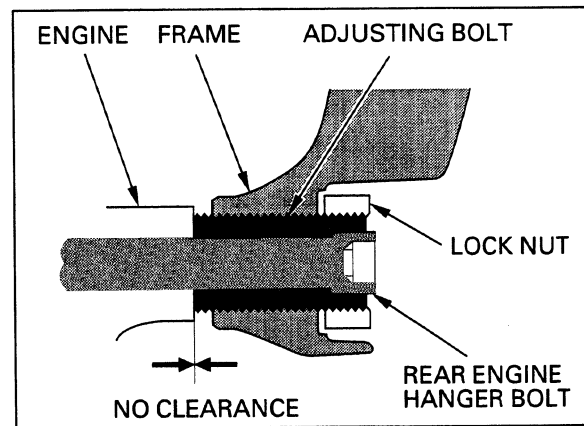
4. Install and tighten the left center engine hanger bolt to the specified torque.

**TORQUE:** 39 N·m (4.0 kgf·m , 29 lbf·ft)



5. Tighten the rear adjusting bolt with the rear engine hanger bolt to the specified torque and check that there is no clearance between the adjusting bolt and engine.

**TORQUE:** 3 N·m (0.3 kgf·m , 2.2 lbf·ft)



6. Hold the rear adjusting bolt with the rear engine hanger bolt and tighten the lock nut to the specified torque using the special tool.

**TOOL:**

**Lock nut wrench**                      07HMA-MR70200

**TORQUE: Actual:** 54 N·m (5.5 kgf·m , 40 lbf·ft)  
**Indicated:** 49 N·m (5.0 kgf·m , 36 lbf·ft)

