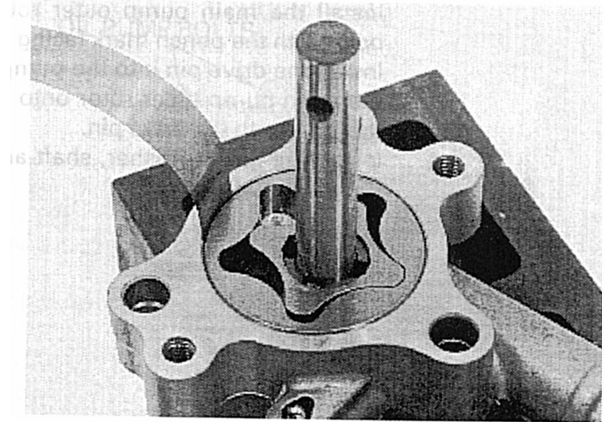


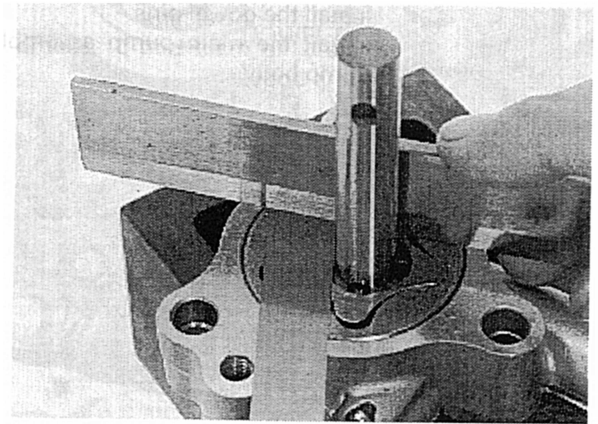
Measure the pump body clearance.

**SERVICE LIMIT:** 0.35 mm (0.014 in)



Measure the pump side clearance.

**SERVICE LIMIT:** 0.12 mm (0.005 in)



## ASSEMBLY

Dip all parts in clean engine oil.

