

GENERAL INFORMATION

ENGINE (Cont'd)				
ITEM	Q'TY	THREAD DIA. (mm)	TORQUE N-m (kgf-m, lbf-ft)	REMARKS
CLUTCH/GEARSHIFT LINKAGE:				
Clutch slave cylinder bleed valve	1	8	9 (0.9, 6.5)	
Clutch bolt	5	6	12 (1.2, 9)	
Clutch center lock nut	1	25	127 (13.0, 94)	NOTE 4, 5
Oil pump driven sprocket bolt	1	6	15 (1.5, 11)	NOTE 2
Gearshift cam bolt	1	8	23 (2.3, 17)	NOTE 2
Gearshift spindle return spring pin	1	8	23 (2.3, 17)	
Primary drive gear bolt	1	12	88 (9.0, 65)	NOTE 5
ALTERNATOR/STARTER CLUTCH:				
Flywheel bolt	1	12	157 (16.0, 116)	NOTE 5
Starter clutch bolt	6	8	23 (2.3, 17)	NOTE 2
Alternator stator bolt	3	6	12 (1.2, 9)	
CRANKCASE/TRANSMISSION:				
Cam chain tensioner bolt	2	8	23 (2.3, 17)	NOTE 2
Cam chain guide bolt	2	8	23 (2.3, 17)	NOTE 2
Crankcase flange bolt	1	10	39 (4.0, 29)	
Crankcase special bolt	8	10	42 (4.3, 31)	NOTE 5
Crankcase sealing bolt	1	15	29 (3.0, 22)	NOTE 2
Crankcase sealing bolt	1	18	29 (3.0, 22)	NOTE 2
Crankcase sealing bolt	1	22	29 (3.0, 22)	
Crankcase sealing bolt	1	24	49 (5.0, 36)	NOTE 2
CRANKSHAFT/PISTON/CYLINDER:				
Connecting rod bolt (standard)	4	9	29 (3.0, 22) + 120°	NOTE 3, 5
(checking the oil clearance)	4	9	20 (2.0, 14) + 120°	NOTE 3, 5
IGNITION SYSTEM:				
Ignition pulse generator bolt	2	6	12 (1.2, 9)	
Engine coolant temperature (ECT) sensor	1	12	23 (2.3, 17)	
ELECTRIC STARTER:				
Starter motor terminal nut	1	6	10 (1.0, 7)	
LIGHTS/METERS/SWITCHES:				
Thermosensor	1	PT 1/8	12 (1.2, 9)	NOTE 1
Neutral switch	1	10	12 (1.2, 9)	

FRAME				
ITEM	Q'TY	THREAD DIA. (mm)	TORQUE N-m (kgf-m, lbf-ft)	REMARKS
FRAME/BODY PANELS/EXHAUST SYSTEM:				
Exhaust pipe joint nut	4	7	12 (1.2, 9)	
Muffler band bolt	2	8	26 (2.7, 20)	
ENGINE MOUNTING:				
Front engine hanger nut	1	12	64 (6.5, 47)	Page 7-7
Front engine hanger adjusting bolt	1	20	3 (0.3, 2.2)	
Front engine hanger lock nut	1	20	54 (5.5, 40)	
Center engine hanger bolt	2	10	39 (4.0, 29)	
Left center engine hanger adjusting bolt	1	20	3 (0.3, 2.2)	
Left center engine hanger lock nut	1	20	54 (5.5, 40)	
Rear engine hanger nut	1	12	64 (6.5, 47)	
Rear engine hanger adjusting bolt	1	22	3 (0.3, 2.2)	
Rear engine hanger lock nut	1	22	54 (5.5, 40)	
Shock link bracket nut	2	10	44 (4.5, 33)	
CLUTCH/GEARSHIFT LINKAGE:				
Clutch reservoir mounting screw	1	4	1 (0.15, 1.1)	NOTE 2
Clutch reservoir cap stopper plate screw	1	4	1 (0.12, 0.9)	
Clutch lever pivot nut	1	6	6 (0.6, 4.3)	
Clutch hose oil bolt	2	10	34 (3.5, 25)	