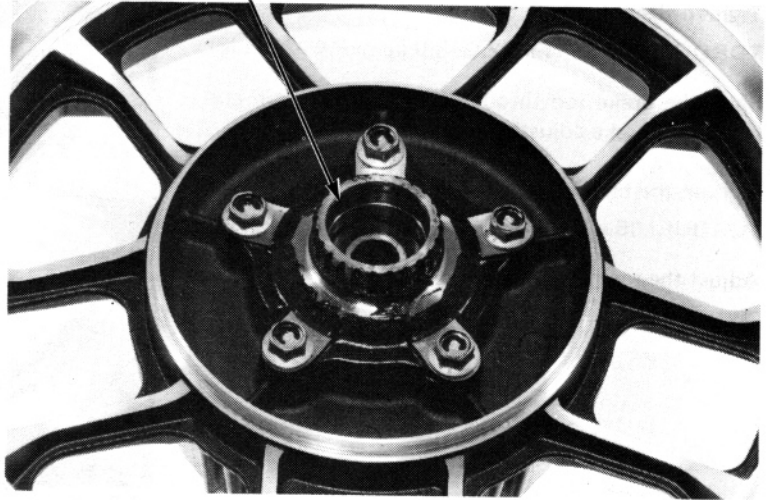


Install the final driven flange onto the rear wheel. Apply LOCTYTE® to the bolt threads and tighten the bolts to the specified torque.

**TORQUE: 50–60 N·m (5.0–6.0 kg·m, 36–43 ft·lb)**

FINAL DRIVEN FLANGE

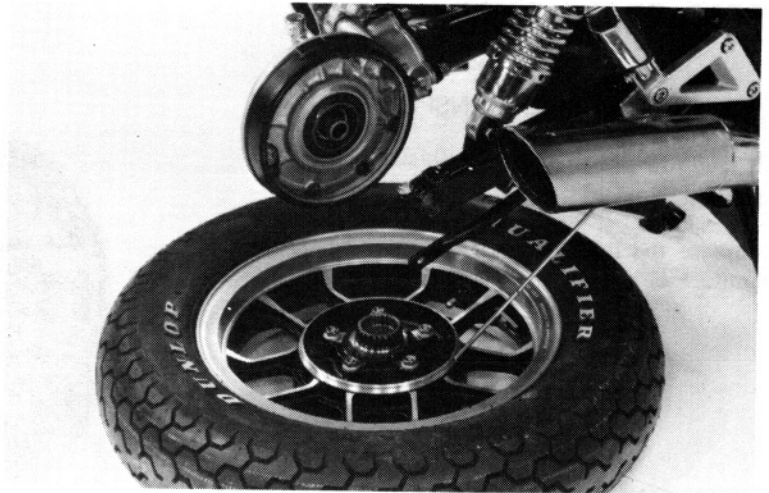


### INSTALLATION

Apply Multipurpose NLGI No. 2 grease (MoS2-additive) to the final driven flange and ring gear engagement splines.

Loosen the final gear case attaching nuts to ease axle installation and to assure proper driven flange alignment.

Engage the rear wheel with the final drive case, making sure the splines are correctly aligned.



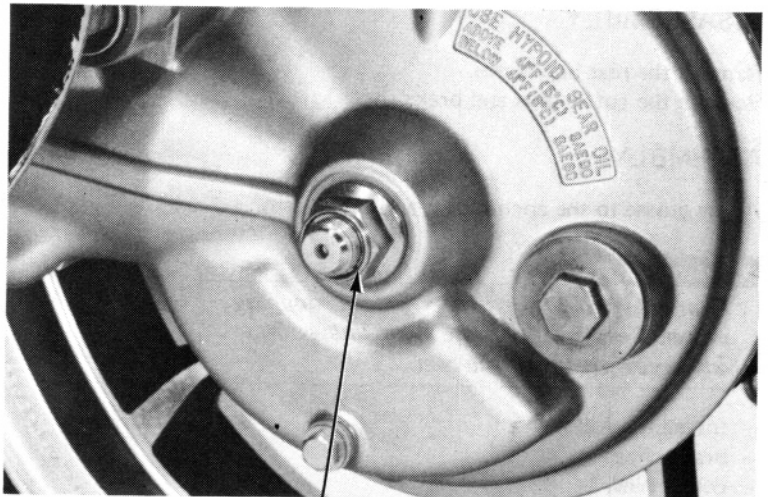
Insert the rear axle through the swingarm, side collar, brake panel, hub and final drive gear.

Tighten the axle nut.

**TORQUE: 60–80 N·m (6.0–8.0 kg·m, 43–58 ft·lb)**

Tighten the final gear case attaching nuts.

**TORQUE: 60–70 N·m (6.0–7.0 kg·m, 43–51 ft·lb)**



AXLE NUT