

Insert the rebound spring and piston into the fork tube.

Place the oil lock piece on the end of the piston and insert the fork tube into the slider.

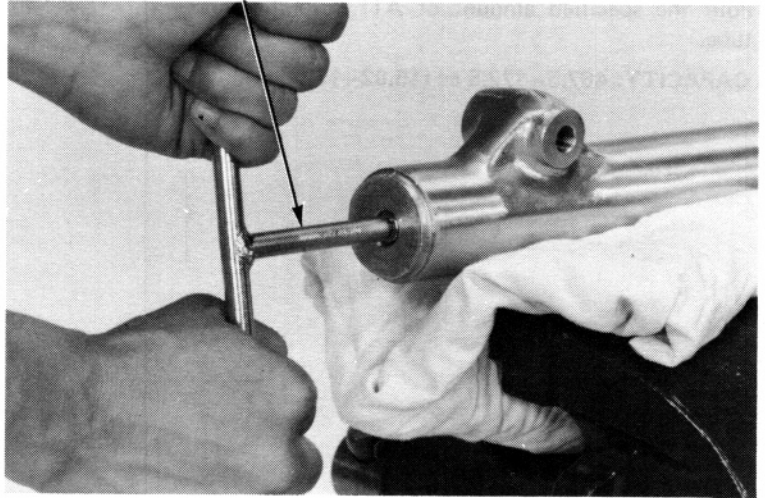
Place the fork slider in a vise with soft jaws or a shop towel. Apply a locking agent to the socket bolt and thread it into the piston. Tighten with a 6 mm hex wrench.

NOTE:

Temporarily install the fork spring and fork cap bolt to tighten the socket bolt.

TORQUE: 15–25 N·m (1.5–2.5 kg·m, 11–18 ft·lb)

HEX WRENCH, 6 mm 07917–3230000
OR COMMERCIALLY AVAILABLE IN U.S.A.

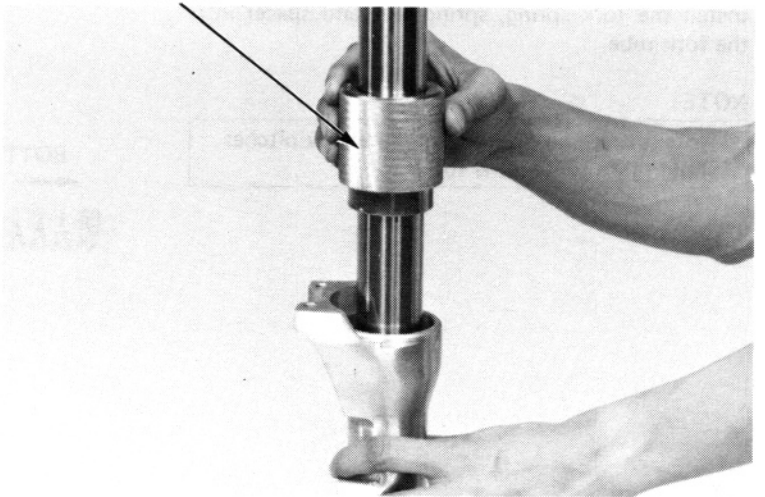


Place the slider bushing over the fork tube and rest it on the slider. Put the back-up ring and an old bushing or equivalent tool on top.

Drive the bushing into place with the seal driver and remove the old bushing or equivalent tool.

Coat a new oil seal with ATF and install it with the seal markings facing up. Drive the seal in with the seal driver.

FORK SEAL DRIVER
07947–4630100



Install the snap ring with its radiused edge facing down and install the plastic washer, sponge and dust seals.

SNAP RING PLIERS
07914–3230001

