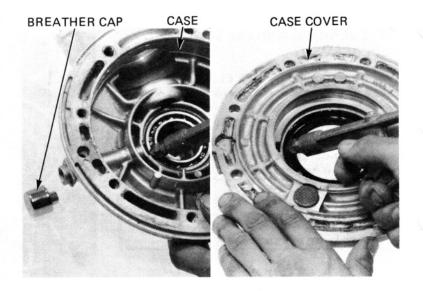
## BREATHER HOLE CLEANING

Remove the breather hole cap and blow through the breather hole with compressed air.

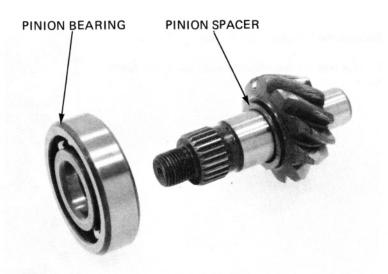


## PINION GEAR ASSEMBLY

Install the original pinion gear spacer.

## NOTE:

When the gear set, pinion bearing and/or gear case has been replaced, use a 2.0 mm thick spacer.



Press the bearing onto the pinion gear shaft with the special tools shown.

Install a new O-ring over the pinion shaft.

