

### RIGHT CRANKCASE BEARINGS

Heat the right crankcase around the mainshaft, countershaft, output drive shaft and shift drum bearings to 80°C (176°F).

#### CAUTION:

*Always wear gloves when handling a heated crankcase.*

Remove the bearings with the following tools:

Bearing Remover, 20 mm 07936-3710600

Remover Handle 07936-3710100

Remover Weight 07936-3710200

Drive the new bearings into the right crankcase with the following tools:

Main shaft:

Attachment, 62 x 68 mm 07746-0010500

Pilot, 25 mm 07746-0040600

Driver 07749-0010000

Counter shaft/Output drive shaft:

Driver 07749-0010000

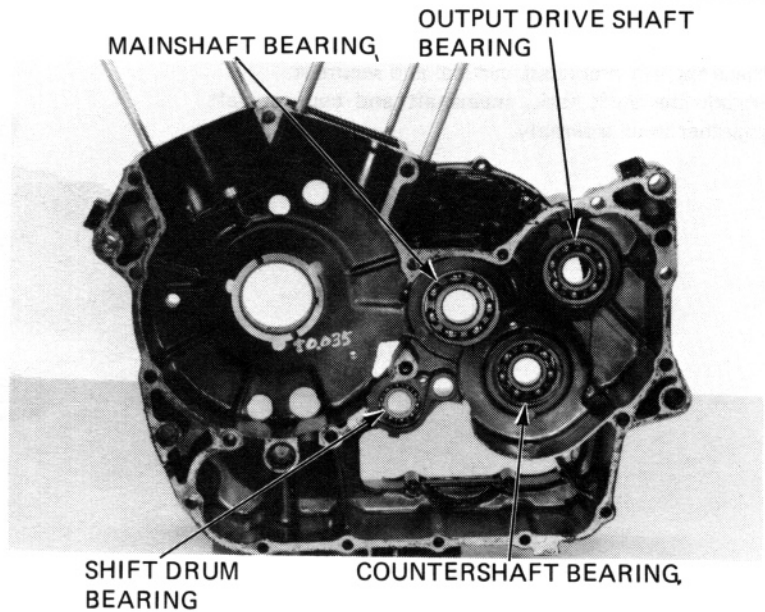
Attachment 07946-3710200

Shift Drum:

Attachment, 32 x 35 mm 07746-0010100

Pilot, 17 mm 07746-0040400

Driver 07749-0010000



### TRANSMISSION INSTALLATION

Install the shift fork onto the mainshaft and countershaft as shown:

Center shift fork to M2/3 gear groove.

Right shift fork to C5 gear groove.

Left shift fork to C6 gear groove.

