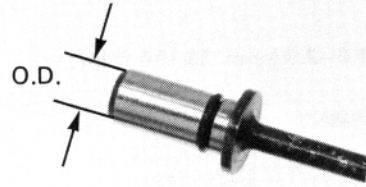


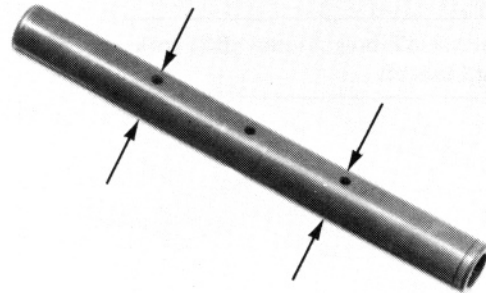
Measure the shift drum holder O.D.

**SERVICE LIMIT: 12.35 mm (0.486 in)**



Check for scratches, scoring or evidence of insufficient lubrication.  
Measure the shift fork shaft O.D. at the right and left shift fork surfaces.

**SERVICE LIMIT: 13.90 mm (0.547 in)**



Measure the right and left shift fork I.D. and the shift fork claw thickness.

**SERVICE LIMITS:**

**I.D. (right and left fork): 14.04 mm (0.553 in)**

**CLAW THICKNESS: 6.1 mm (0.24 in)**

