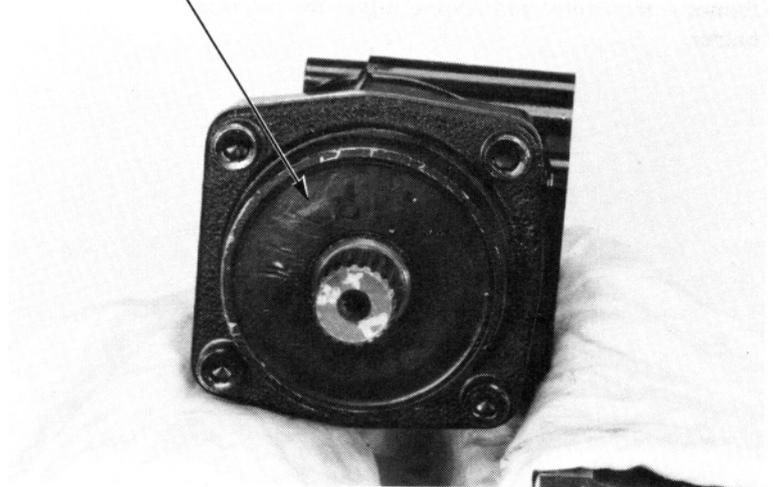


**OUTPUT DRIVEN GEAR REMOVAL**

Remove the driven gear oil seal from the output driven gear case.

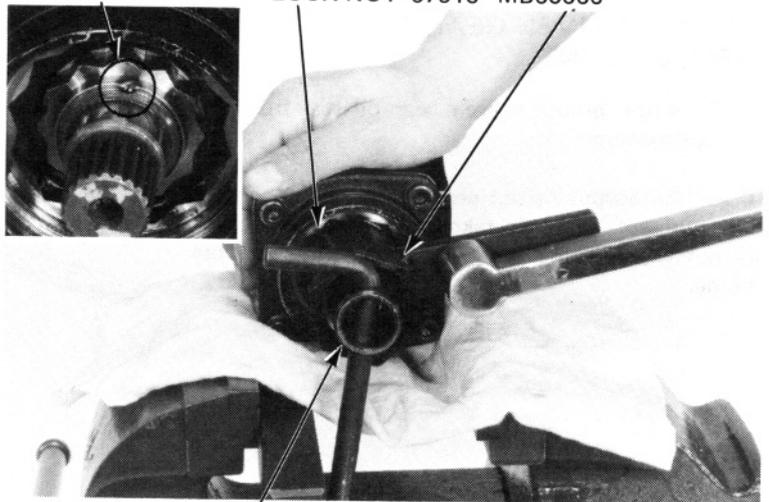
Place the output driven gear case into a vise.

OIL SEAL



Unstake and remove the output driven gear bearing inner race lock nut.

BEARING INNER LOCK NUT WRENCH, 30/64 mm  
INNER RACE RACE LOCK NUT 07916-MB00000



HOLDER  
07923-6890101

Remove the driven gear bearing holder mounting bolts and remove the shim, gear and holder from the case.

