

CRANKSHAFT/TRANSMISSION

Place the case into a vise with soft jaws.

Install and tighten a new inner race lock nut to the specified torque.

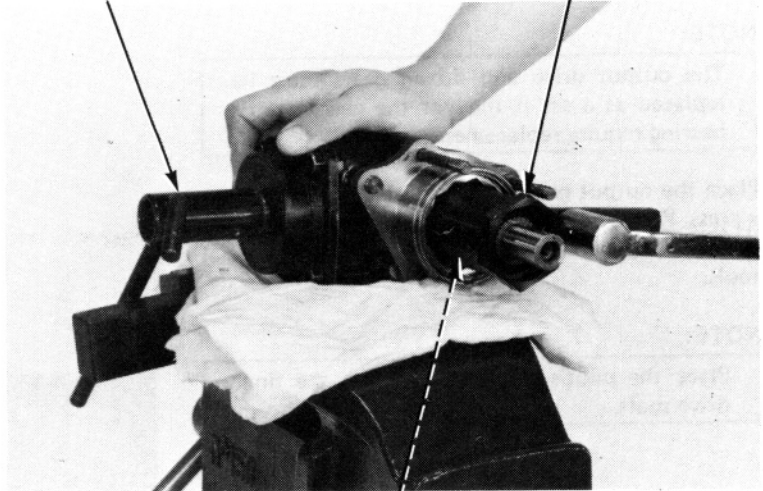
TORQUE: 70–80 N·m (7.0–8.0 kg-m, 51–58 ft-lb)

Torque wrench scale reading:

64–73 N·m (6.4–7.3 kg-m, 46–53 ft-lb)

SHAFT HOLDER
07923–6890101

LOCK NUT WRENCH,
30/64 mm 07916–MB00000

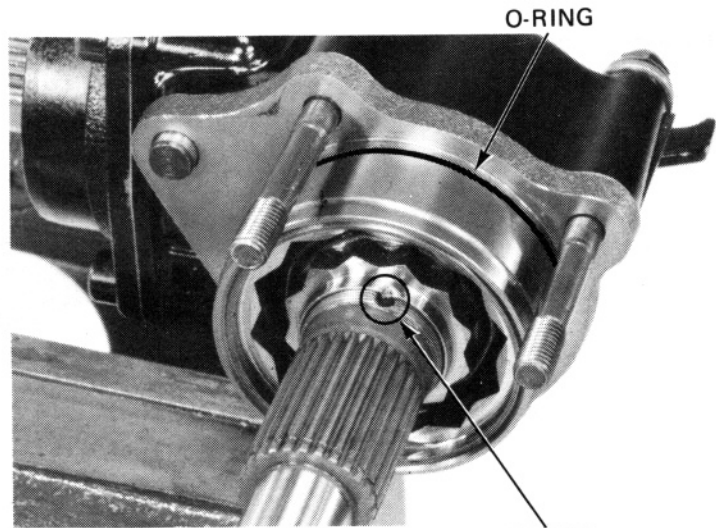


INNER RACE LOCK NUT

Stake the inner and outer lock nuts.

After '83:

Install the O-ring.



STAKE

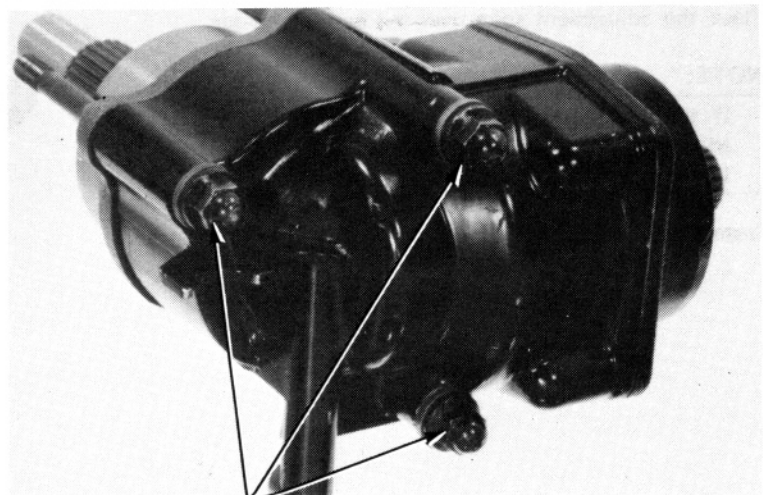
Place the output drive shaft bearing holder and correct shim into the output gear case.

Install the cap nuts and sealing washers.

Tighten the nuts in a crisscross pattern until the drive gear bearing holder seats against the case. Then tighten to the specified torque.

TORQUE: 21–25 N·m (2.1–2.5 kg-m, 15–18 ft-lb)

Install damper assembly, (page 13-18).



8 mm CAP NUTS/ SEALING WASHERS