

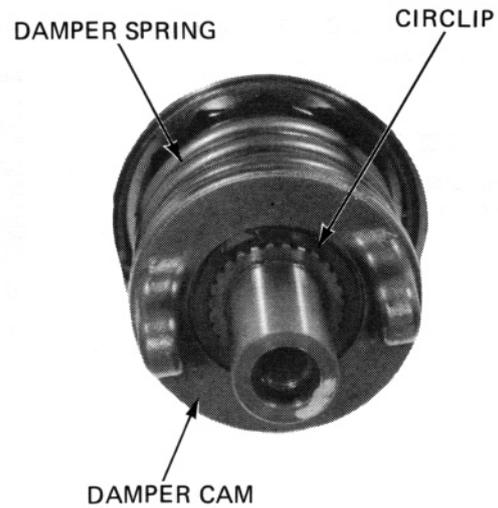
## CRANKSHAFT/TRANSMISSION

Remove the circlip.  
Loosen the special tool slowly to remove it.

Remove the damper cam and spring.  
Check the damper cam for wear or damage.

### NOTE:

Reinstall the drive shaft and bearing holder into the output gear case for removal and torquing of the output drive shaft inner bearing race lock nut.



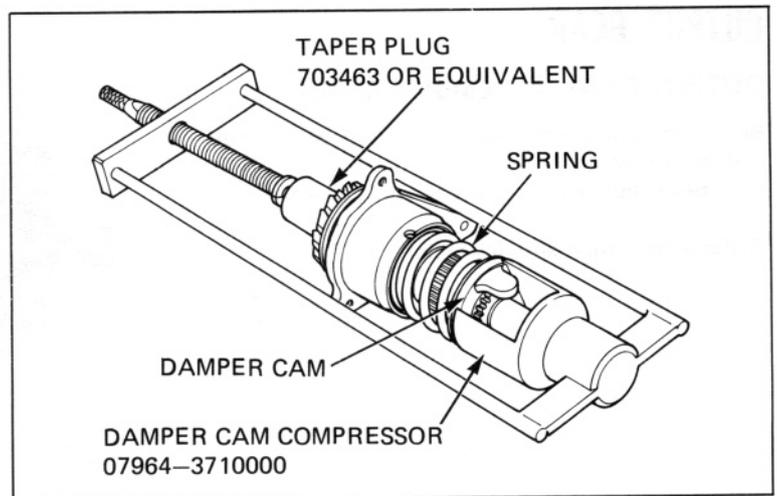
## INSTALLATION

Install the damper spring and damper cam on to the output drive shaft.

### NOTE:

Seat the damper spring on the bearing lock nut.

Attach the spring compressor in the output drive shaft threads. Compress the damper cam with the special tool.



Install the circlip onto the shaft, being sure it seats in its groove.  
Loosen and remove the special tool from the shaft.

