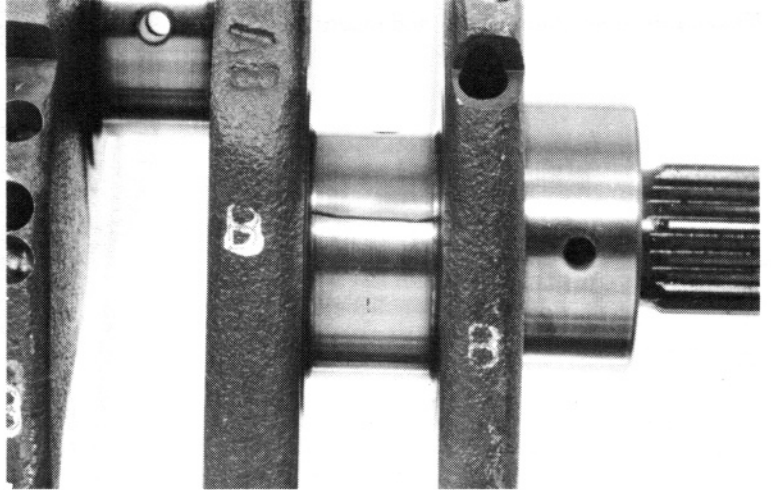


BEARING INSPECTION

CONNECTION ROD

Inspect the bearing inserts for damage or separation. Clean all oil from the bearing inserts and crankpins. Put a piece of plastigauge on each crankpin avoiding the oil hole.

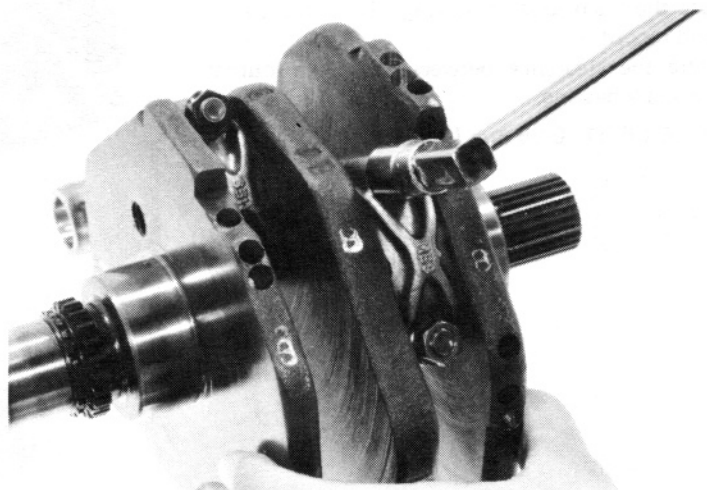


Install the bearing caps and rods on the correct crankpins, and tighten them evenly.

TORQUE: 41–45 N·m (4.1–4.5 kg-m, 30–33 ft-lb)

NOTE:

Do not rotate the crankshaft during inspection.



Remove the caps and measure the compressed plastigauge at its widest point on each crankpin to determine the oil clearance.

SERVICE LIMIT: 0.07 mm (0.003 in)

