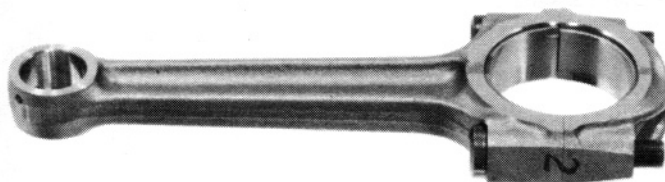
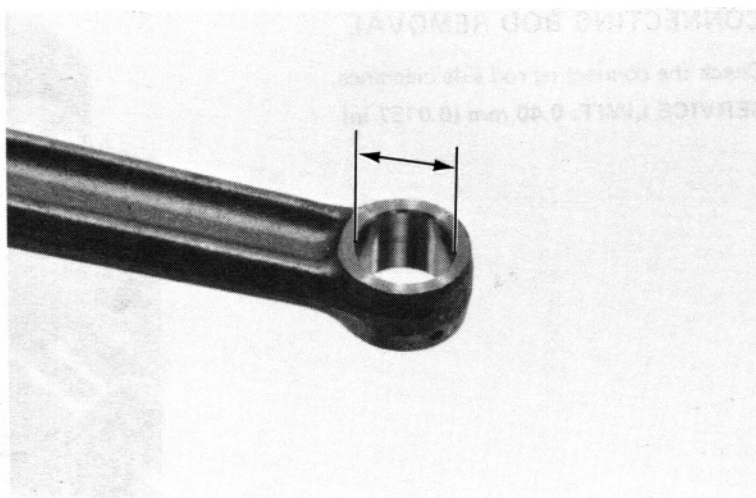


## CRANKSHAFT/TRANSMISSION

Mark the rods, bearings and caps as you remove them to indicate the correct cylinder and position on the crankpins for reassembly.



Measure the connecting rod small end I.D.  
**SERVICE LIMIT: 20.09 mm (0.7909 in)**



## CRANKSHAFT INSPECTION

Place the crankshaft on a stand or Vee blocks.  
Set a dial indicator on the main journals. Rotate the crankshaft two revolutions and read the runout.

The actual runout is 1/2 of the total indicator reading.

**SERVICE LIMIT: 0.05 mm (0.002 in)**

