

CRANKCASE

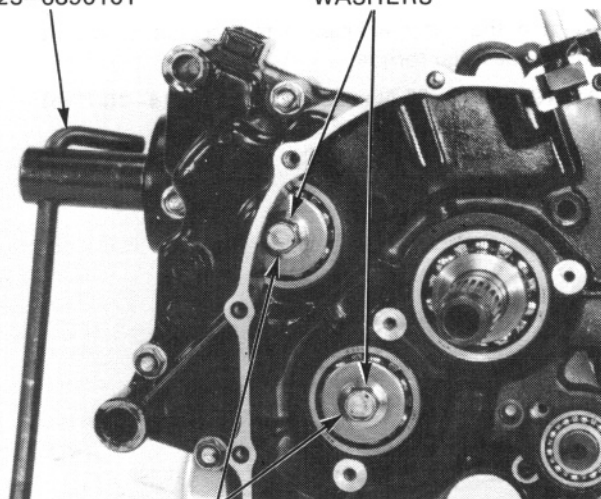
Install the Shaft Holder on the side gear output shaft.

Install the washers and 10 mm special bolts on the countershaft and output shaft. Tighten the bolts.

TORQUE: 35–45 N·m (3.5–4.5 kg·m, 25–33 ft·lb)

SHAFT HOLDER
07923–6890101

WASHERS



10 mm SPECIAL BOLTS

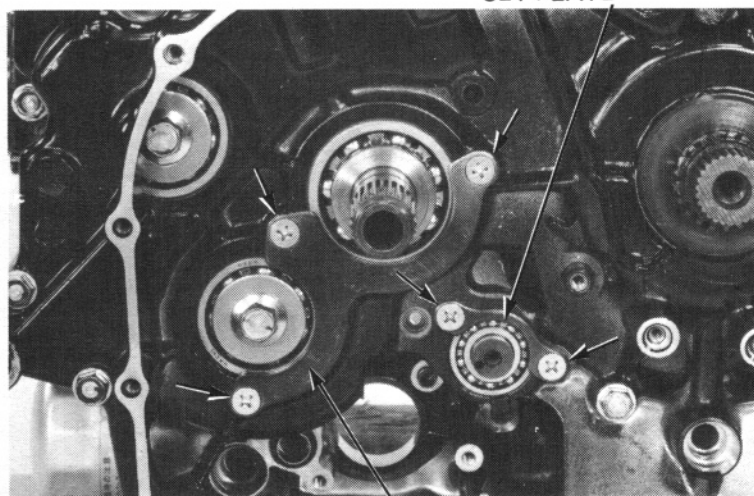
SHIFT DRUM BEARING
SET PLATE

Install the bearing holders with the 6 mm screws.

TORQUE: 7–11 N·m (0.7–1.1 kg·m, 5–8 ft·lb)

NOTE:

Apply Loctite® to the threads of the 6 mm screws.



SHAFT BEARING
SET PLATE

PRIMARY DRIVE
GEAR

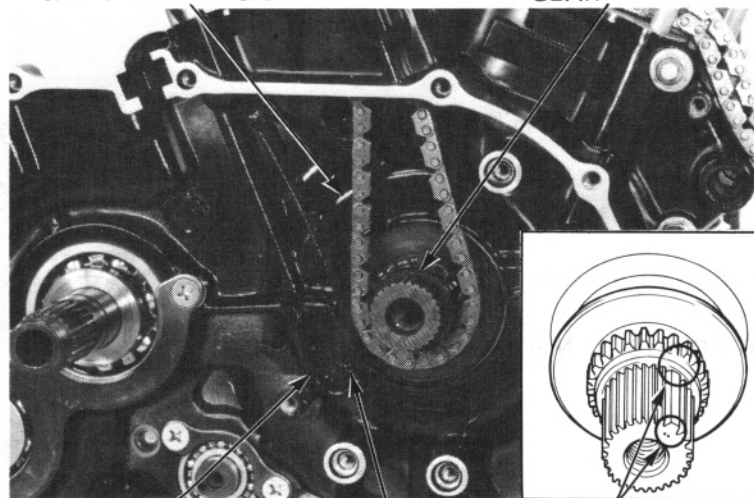
Install the primary drive gear on the crankshaft with the flat on the drive gear aligned with the flat on the crankshaft splines.

Install the cam chain over the drive gear.

Install the lower end of the cam chain tensioner slipper in the holder securely.

Install the following parts:

- Starter motor (Section 20)
- Cylinders/pistons (Section 11)
- Cylinder heads (Section 10)
- Oil pump (Section 2)
- Gearshift linkage (Section 8)
- Water pump/water pipes (Section 6)
- Clutch (Section 7)
- Starter clutch/alternator (Section 9)



HOLDER

TENSIONER
SLIPPER

ALIGNING
POSITION