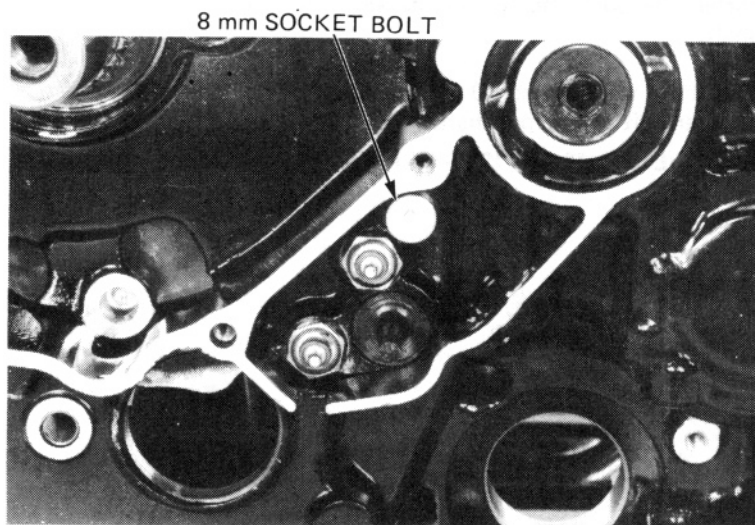


Tighten the left crankcase 8 mm socket head bolt to the specified torque.

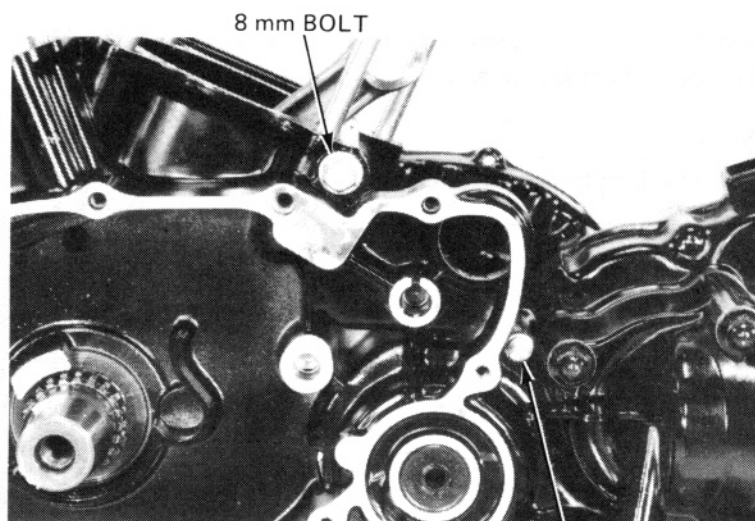
TORQUE: 20–25 N·m (2.0–2.5 kg·m, 14–18 ft·lb)



NEW Tighten the left crankcase 8 mm hex head bolt to the specified torque.

TORQUE: 20–25 N·m (2.0–2.5 kg·m, 14–18 ft·lb)

Tighten the 6 mm bolt to the standard torque.



6 mm BOLT

Tighten the right crankcase 8 mm bolts in the sequence shown in 2-3 steps, to the specified torque.

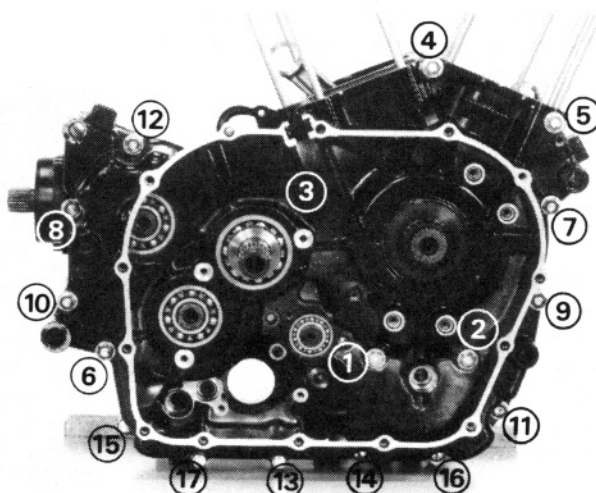
TORQUE: 20–25 N·m (2.0–2.5 kg·m, 14–18 ft·lb)

NOTE:

The bolts 1 through 12 are 8 mm.

Tighten the 6 mm bolts in 2-3 steps to the standard torque.

TORQUE: 8–12 N·m (0.8–1.2 kg·m, 6–9 ft·lb)



NEW