

PISTON INSTALLATION

Install the oil jets.

NOTE:

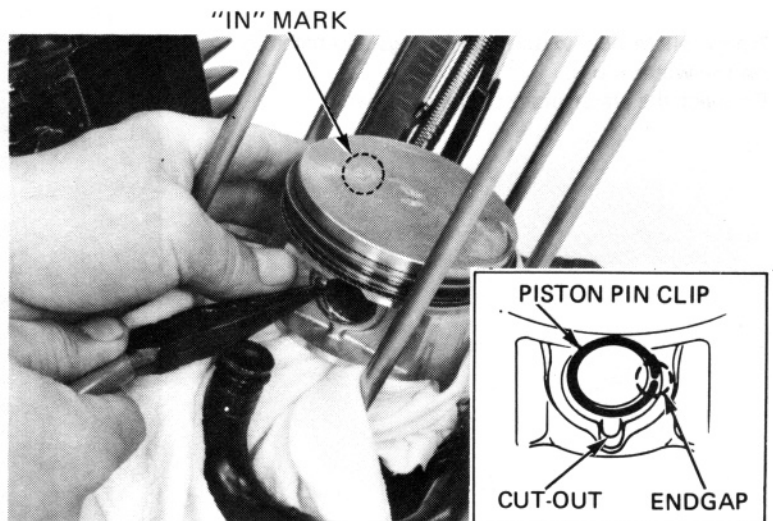
Before installing the oil jets, make sure that the O-Rings are installed on the oil jets.



Coat the rod small end with molybdenum disulfide grease. Assemble the piston and connecting rod with the piston and piston pin clips as shown.

NOTE:

- Install the pistons with the marking "IN" facing towards the inlet side.
- After installing the piston pin clips, make sure that they are seated properly and not aligned with the cutout in the piston.
- Do not let the piston pin clips fall into the crankcase.



CYLINDER INSTALLATION

Install the gasket and dowel pins.

