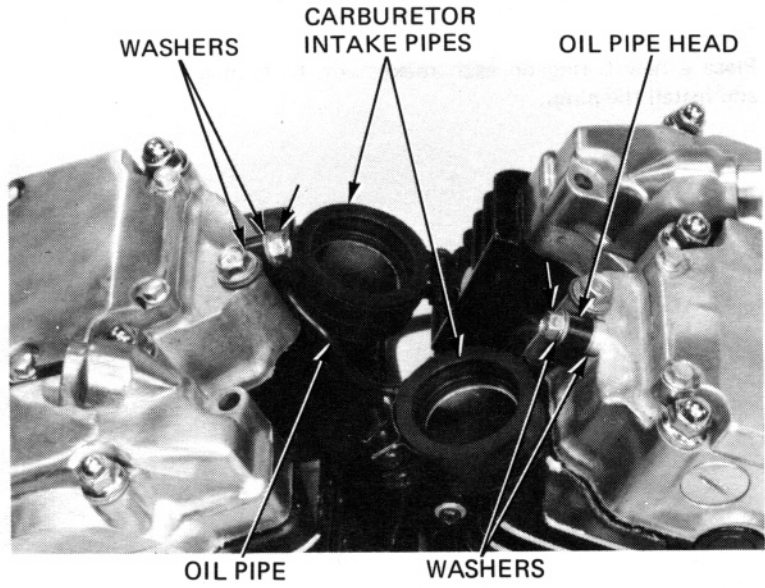


## CYLINDER HEAD/VALVE

Install the carburetor intake pipes.

Connect the oil pipe to the cylinder head cover and tighten to the specified torque.

**TORQUE: 10–14 N·m**  
(1.0–1.4 kg·m, 6–9 ft·lb)



Coat new water pipe O-rings with oil and place them on the water pipe.

Connect the water pipe and tighten to the specified torque.

**TORQUE: 20–25 N·m**  
(2.0–2.5 kg·m, 14–18 ft·lb)

Install the engine in the frame (Section 5).

