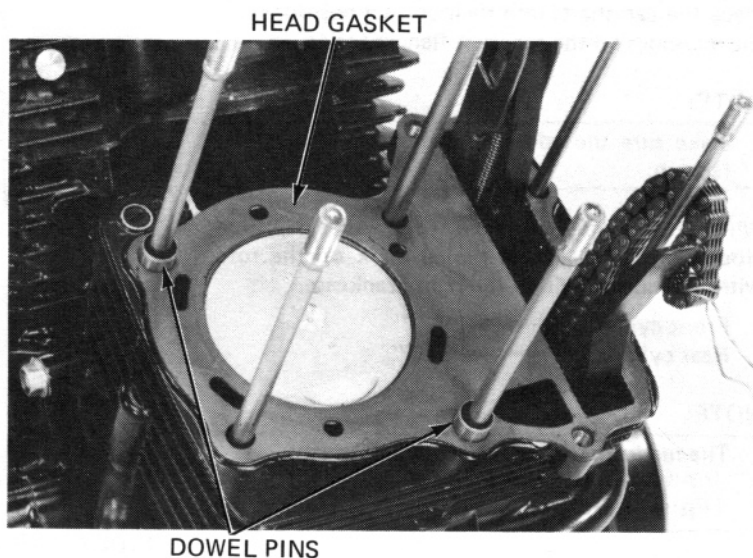
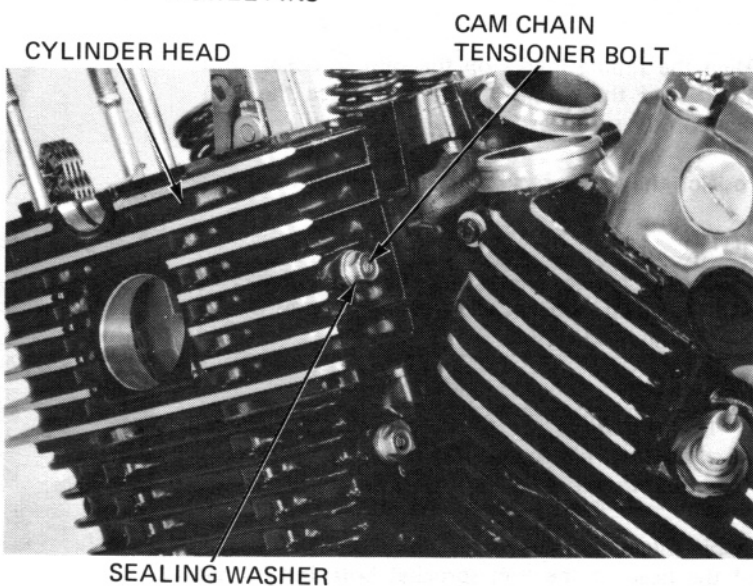


Install the dowel pins and a new head gasket.



Install the cylinder head.

Install the cam chain tensioner bolt and sealing washer.



CAMSHAFT INSTALLATION

Lubricate the camshaft journal surface of the cylinder head with molybdenum disulfide grease.

Run the camshaft through the cam chain and install the cam sprocket on the shaft flange.

NOTE:

Install the cam sprocket with the timing mark (punch mark) facing the outside.

