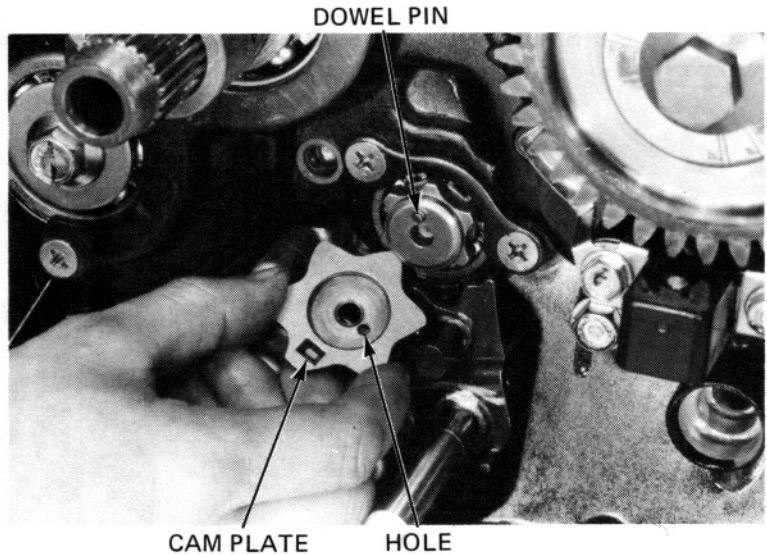
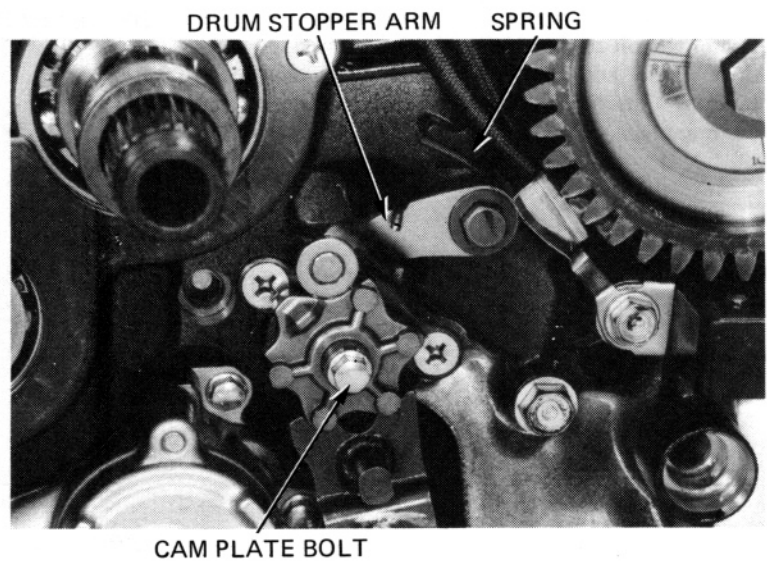


Align the cam plate hole with the dowel pin on the drum center and install the cam plate.



Tighten the cam plate bolt securely.

Install the drum stopper arm, spring and bolt. Tighten the bolt securely.



Install the shift spindle plate, spring and snap ring over shift spindle B.

Rotate the gearshift spindle and check the shift mechanism for smooth operation.

