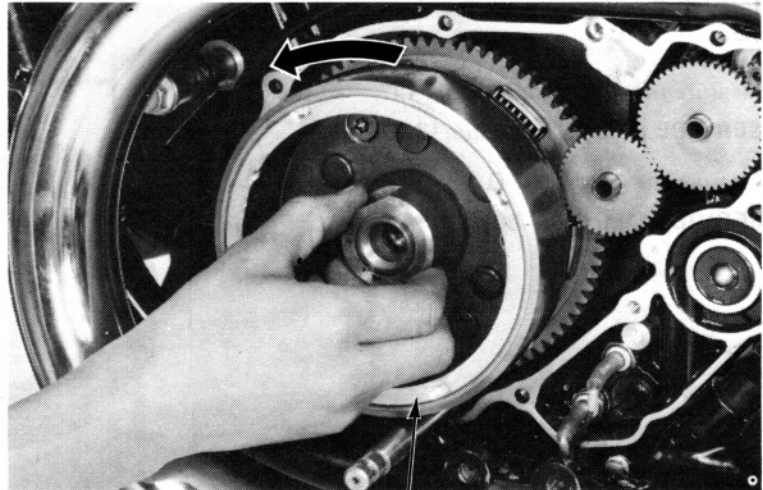


ALTERNATOR/STARTER CLUTCH

FLYWHEEL INSTALLATION

Install the flywheel on the crankshaft while turning it counterclockwise.

Clean the outside of the flywheel so a band strap wrench will not slip when the flywheel bolt is tightened.



FLYWHEEL

Clean the flywheel bolt and crankshaft threads with a degreasing agent. Apply Loctite® Lock N' Seal to the flywheel bolt threads and molybdenum grease to the bolts flange seating surface.

Install the bolt hold the flywheel with the flywheel holder and torque the bolt.

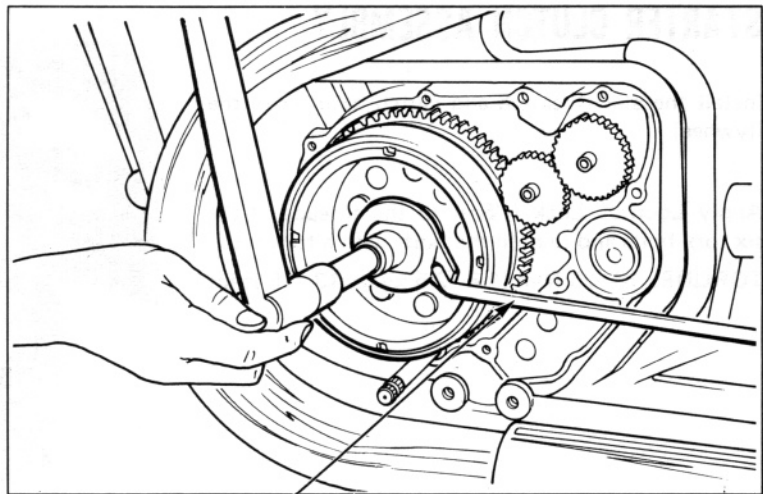
TORQUE:

130–140 N·m (13.0–14.0 kg·m, 94–101 ft·lb)

NOTE:

The flywheel bolt has left-hand threads.

Allow the Loctite® to dry for one hour before operating the engine.



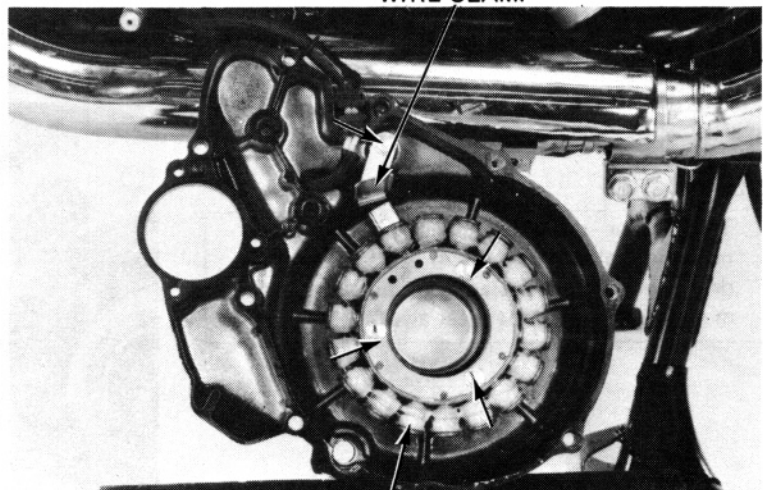
FLYWHEEL HOLDER 07925-ME90000 OR
BAND STRAP WRENCH (COMMERCIALY AVAILABLE IN U.S.A.)

WIRE CLAMP

STATOR INSTALLATION

Install the stator on the alternator cover and tighten the three bolts.

Install the alternator wire clamp with the bolt.



STATOR