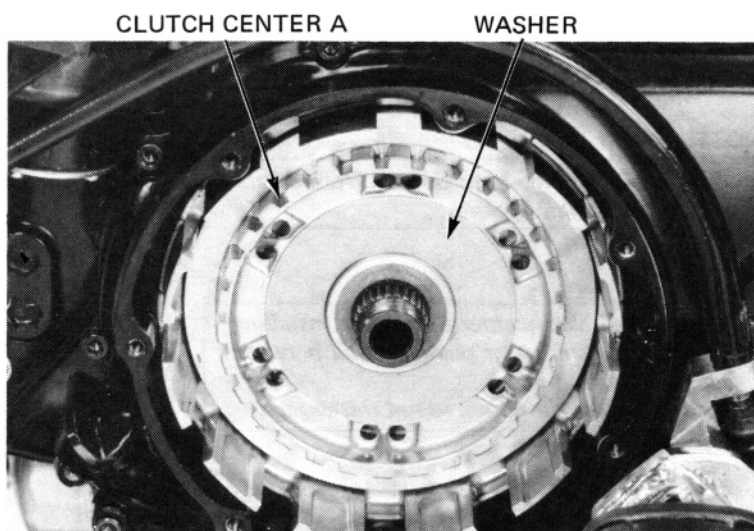


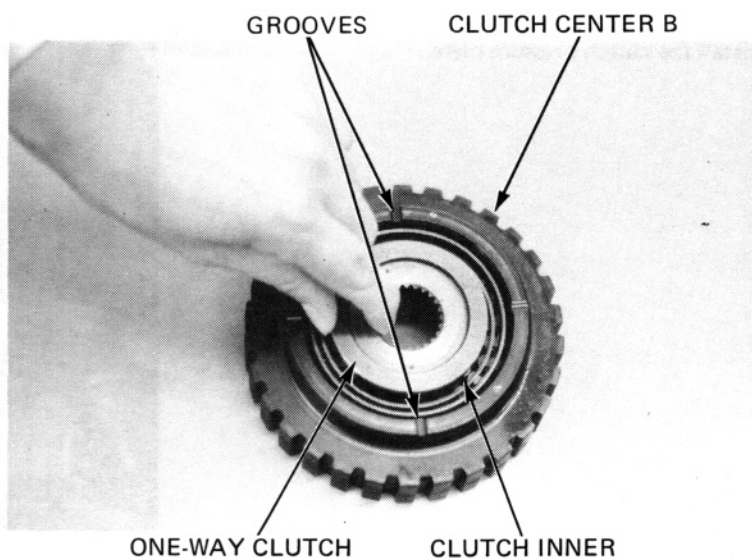
Install clutch center A and the washer.



Install the one-way clutch into clutch center B with its flanged cage facing out.

Place clutch center B with the grooved side facing up.

Install the clutch inner into the one-way clutch with its grooves facing down. Turn it clockwise as you install it.



Install the one-way clutch/clutch center B assembly over the mainshaft.

**NOTE:**

Make sure the one way clutch assembly is installed correctly by turning the clutch center B. The clutch center should turn clockwise freely and should not turn counter-clockwise.

