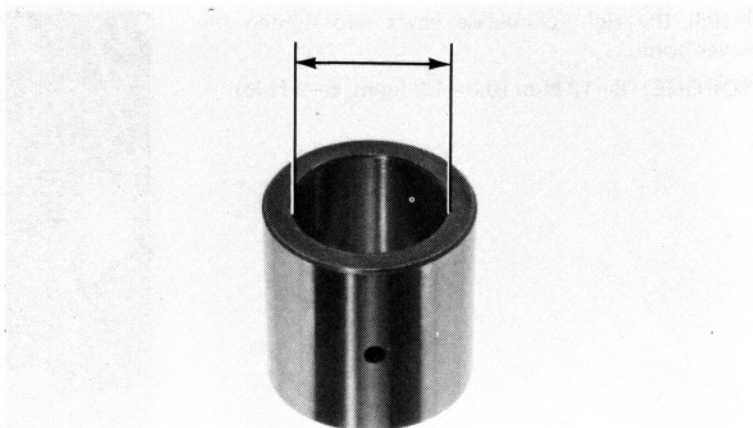


### CLUTCH OUTER GUIDE

Measure the I.D. of the clutch outer guide.

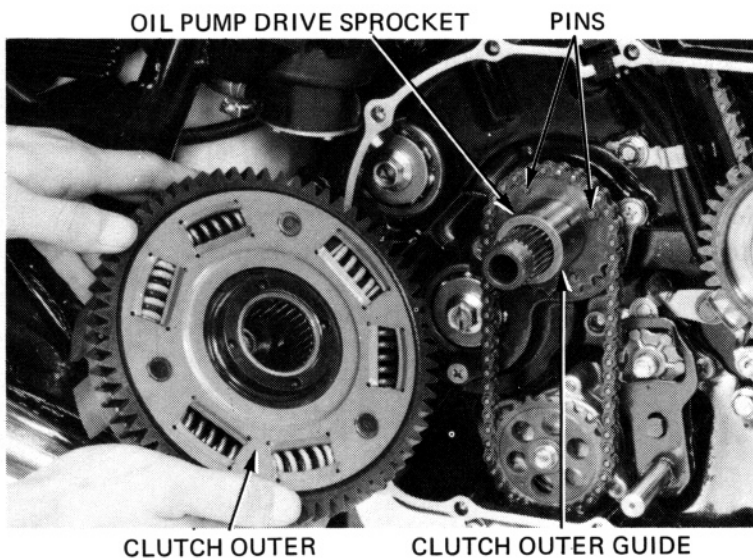
**SERVICE LIMIT: 25.08 mm (0.987 in)**



### CLUTCH ASSEMBLY

Install the clutch outer guide over the mainshaft.  
Install the needle bearing into the clutch outer.

Align the holes in the clutch outer with the pins on the oil pump drive sprocket and install the clutch outer over the guide.



Install the dowel pins and a new gasket.

