

FUEL SYSTEM

PILOT SCREW

REMOVAL

NOTE:

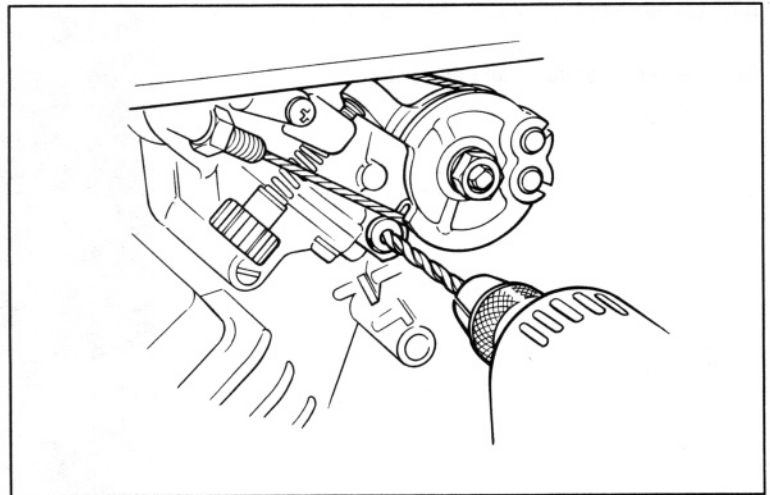
- The pilot screws are factory pre-set and should not be removed unless the carburetors are overhauled.
- The pilot screw plugs are factory installed to prevent pilot screw misadjustment. Do not remove the plugs unless the pilot screws are being removed.
- Cover all opening with tape to keep metal particles out when the plugs are drilled.

Center punch the pilot screw plug to center the drill point.

Drill through the plug with a 4 mm (5/32 in) drill bit. Attach a drill stop to the bit, 3 mm (1/8 in) from the end to prevent drilling into the pilot screw.

CAUTION:

Be careful not to drill into the pilot screw. Both pilot screws must be replaced even if only one requires it, for proper pilot screw adjustment (page 4-12).



Force a self-tapping 4 mm screw (H/C 069399, P/N 93903-35410) into the drilled plug and continue turning the screwdriver until the plug rotates with the screw.

Pull on the screw head with pliers to remove the plug.

Use compressed air to clean the pilot screw area and remove metal shavings.

