

Crankcase/Crankshaft

Drive a new crankshaft bearing into the right crankcase.

S. TOOL

Driver

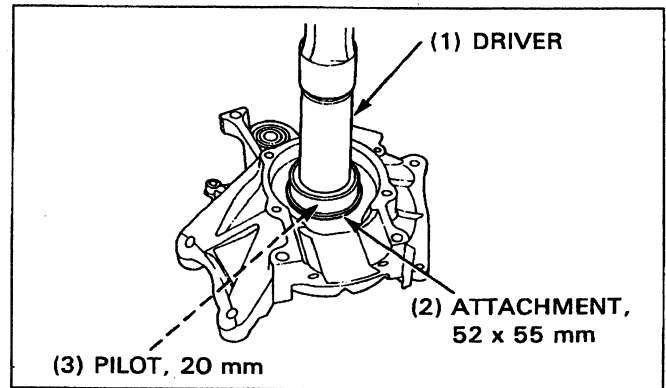
Attachment, 52 x 55 mm

Pilot, 20 mm

07749-001000

07746-0010400

07746-0040500



Drive a new crankshaft bearing into the left crankcase.

S. TOOL

Driver

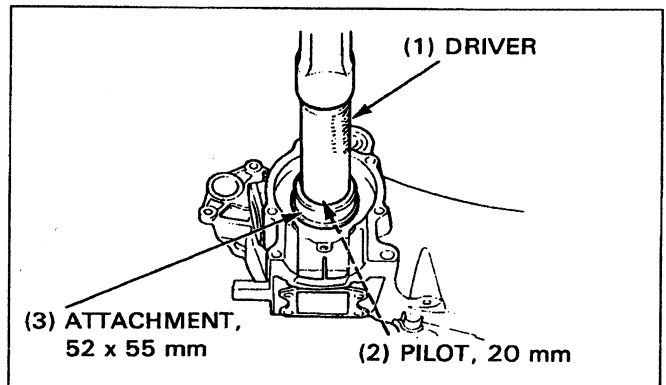
Attachment, 52 x 55 mm

Pilot, 20 mm

07749-001000

07746-0010400

07746-0040500



Position the assembly collar against the crankshaft bearing. Thread the assembly shaft onto the crankshaft.

Hold the assembly shaft and turn the nut counterclockwise to draw the crankshaft into the bearing inner race in the left crankcase.

S. TOOL

Crankcase assembly collar

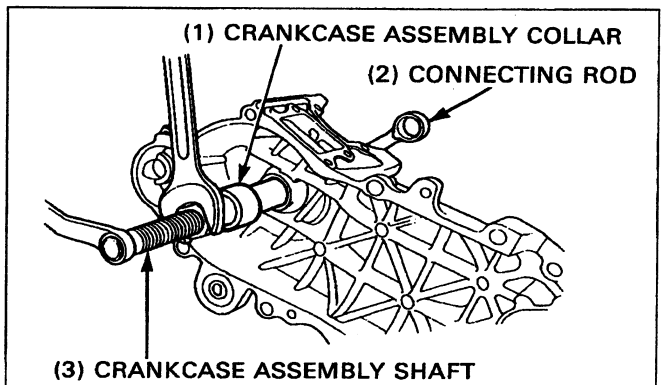
07965-GM00100

Crankcase assembly shaft

07965-1660200

CAUTION

- Be careful not to let the connecting rod press against the crankcase mating surface while drawing the crankshaft.



Install a new left crankcase oil seal until it is 1.0 ± 0.5 mm (0.04 ± 0.02 in) below the surface of the left crankcase as shown.

