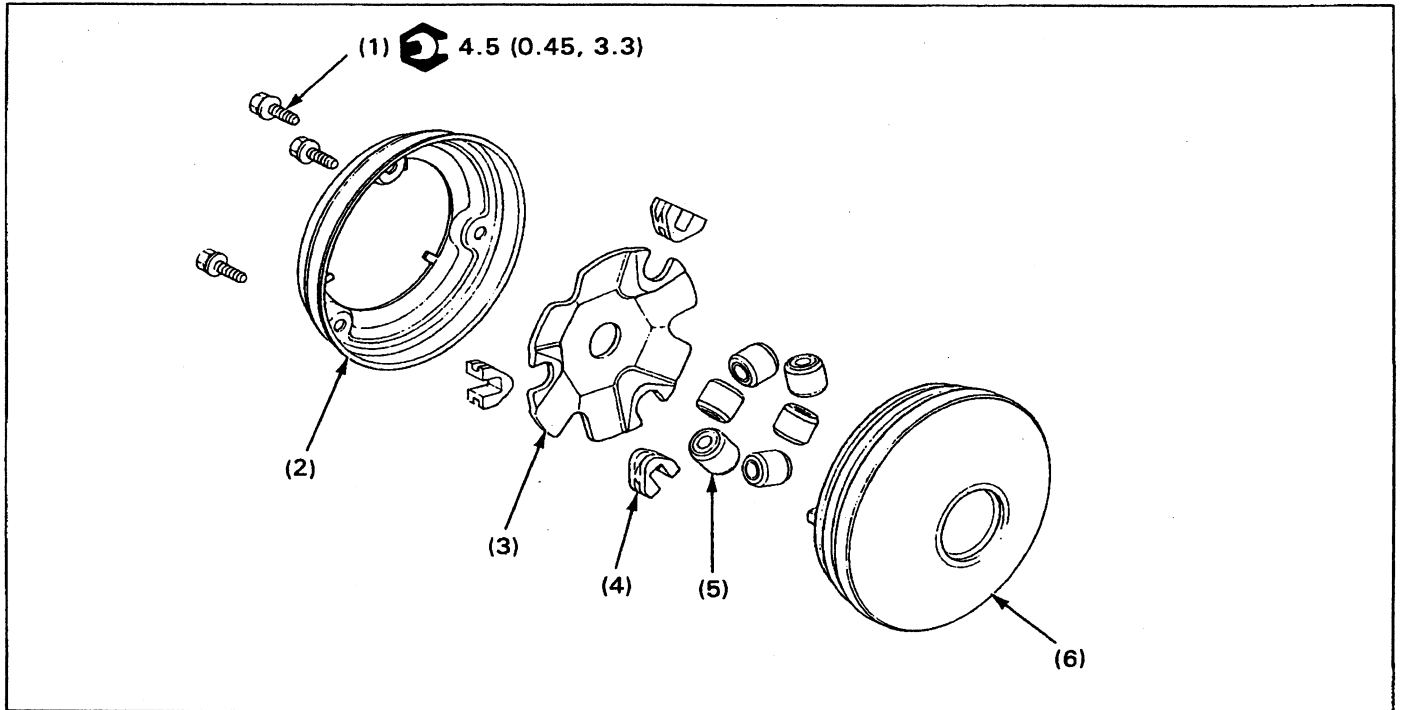


Movable Drive Face Disassembly/Assembly



Requisite Service

- Movable drive face removal/installation (page 8-5)

Procedure		Q'ty	Remarks
	Disassembly Order		Assembly is in the reverse order of disassembly.
(1)	Bolt	3	
(2)	Face seal	1	
(3)	Ramp plate	1	
(4)	Slide piece	3	
(5)	Weight roller	6	
(6)	Movable drive face	1	NOTE • Do not apply grease to the movable drive face and weight rollers.