

**Requisite Service**

- Muffler removal/installation (page 2-9)
- Fan cover removal/installation (page 13-8)
- Left shroud removal/installation (page 5-6)

Procedure		Q'ty	Remarks
	<b>Removal Order</b>		Installation is in the reverse order of removal.
	<b>Cylinder head</b>		
(1)	Spark plug	1	
(2)	Cylinder head bolt	4	Loosen the bolts in a crisscross pattern in 2 or 3 steps.
(3)	Cylinder head	1	
(4)	Cylinder head gasket	1	
	<b>Cylinder</b>		
(5)	Cylinder	1	<b>CAUTION</b> • Do not pry between the cylinder and crankcase or strike the fins.
(6)	Cylinder gasket	1	<b>NOTE</b> • Clean the gasket surfaces of the cylinder and crankcase being careful not to damage them.
	<b>Piston</b>		
(7)	Piston pin clip	2	
(8)	Piston pin	1	
(9)	Piston	1	
(10)	Piston ring	2	
(11)	Expander	1	Install the expander behind the second ring.
(12)	Connecting rod small end bearing	1	