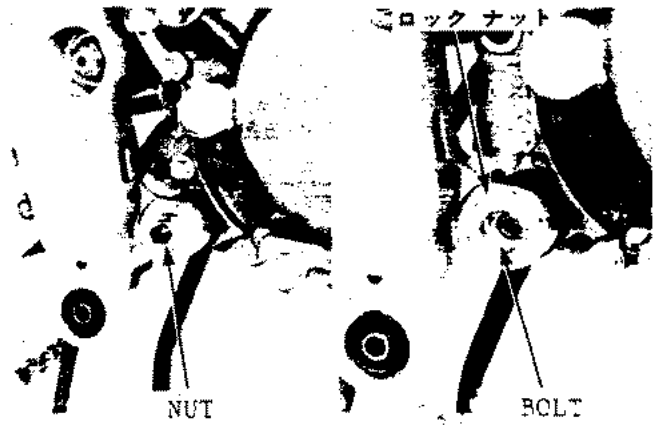


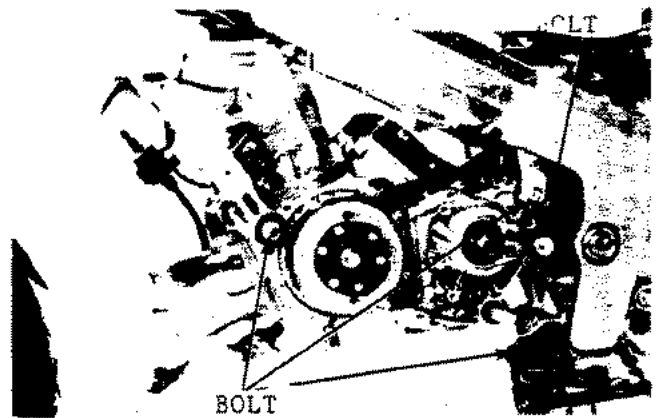
ENGINE REMOVAL

As per (6-2)

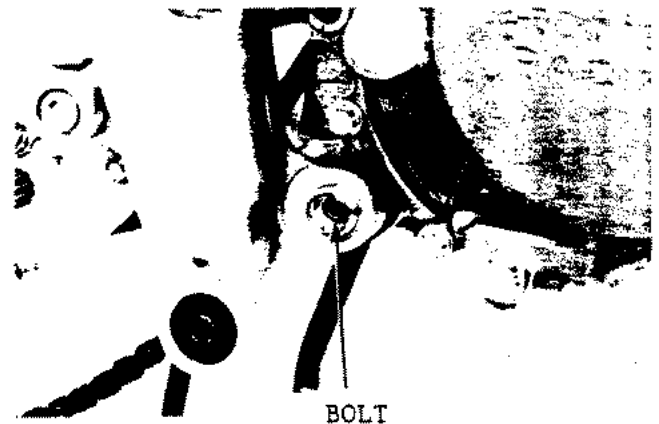
Remove hanger bolts as shown



Remove hanger bolts



Remove special hanger bolt by removing lock nut and then remove bolt with commercially available hex driver



ENGINE INSTALLATION

reverse order of disassembly refer (6-3)

