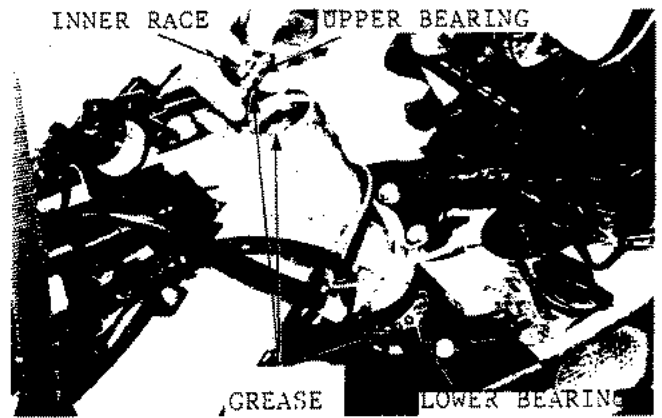


Apply sufficient grease to bearing  
Install lower bearings to steering stem  
Install steering stem into steering head  
Install upper bearings, inner race and dust seal



Tighten steering adjuster nut

Torque : 2.3-2.7 kg-m

Special tool

Steering stem socket - 07916-3710100

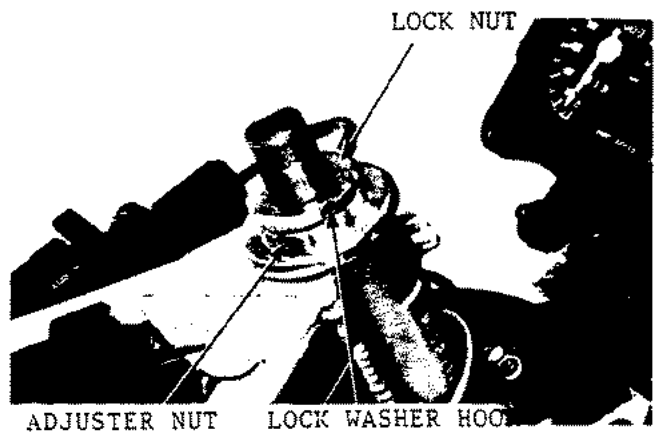
Move steering stem left and right 5-6 times to seat bearings

Tighten steering adjuster nut to the recommended torque.



Align new lock nut washer hook with steering adjuster nut groove and install  
Tighten lock washer and lock nut by hand until they meet  
Hold steering adjuster hook and lock nut groove meet exactly

Bend lock washer hook until it nears lock nut groove



Install brake hose into bottom bridge using crammer

