

install axle bolt and tighten

Torque : 5.5-6.5 Kg-m

Tighten R axle pinch bolt

Torque : 1.5-2.0 Kg-m

Connect speedometer cable to gearbox and tighten screw

Install caliper (14.6)

* Take care not to damage brake pads

Loosen L. axle pinch bolt

Measure that the L. Brake disc and caliper bracket clearance is 0.7mm using a thickness gauge. If thickness gauge does not enter pull L. fork out until it will. Check that both sides of the left disc have a clearance of greater than 0.07mm.

Tighten L. axle pinch bolt

Torque : 1.5-2.0 Kg-m

Pull in brake lever a few times and check caliper bracket to disc clearance

* If the caliper bracket to brake disc clearance is not sufficient then a damaged disc will be the cause.

FRONT FORKS

Removal

Remove front wheel (12.6)

Remove caliper bracket bolt and caliper (14.4)

* Do not pull caliper on brake hose
* Tie brake caliper into a fixed position
* Do not twist brake hose
* After removing brake caliper do not operate front brake lever

Remove front fender bolt and remove front fender

Remove brake pipe from front forks

* Do not bend or twist brake pipe

