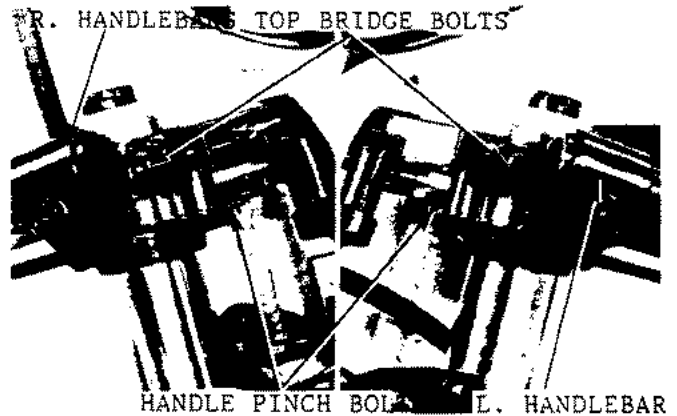


Install handlebars to front forks
 Install top bridge and align top bridge
 shoulder and protrusion

Tighten steering stem nut (12.22)

Torque : 9.0-12.0 Kg-m

* Inspect that top bridge and handlebars
 are fitted correctly and that the
 stopper ring is not pushing out. If any
 abnormality, loosen bottom bridge bolt
 and adjust front fork position



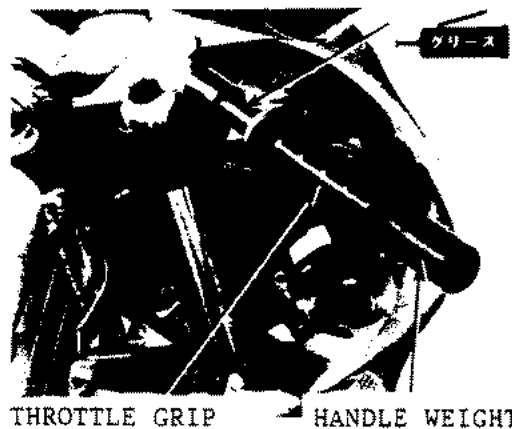
Tighten top bridge bolt

Torque : 0.9-1.3 Kg-m

Tighten handlebar bolts

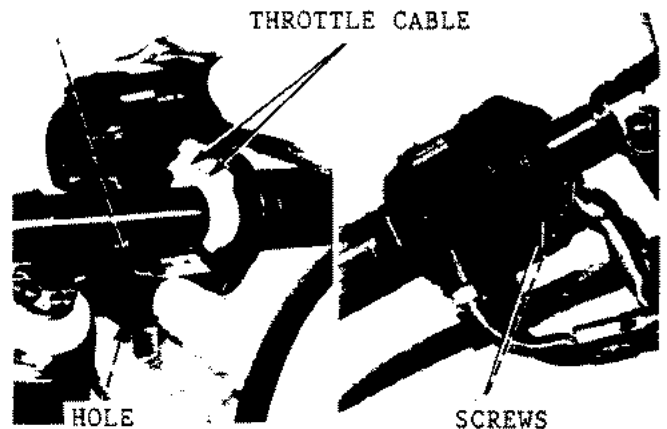
Torque : 2.4-3.0 Kg-m

Apply multipurpose grease to throttle
 grip and install. Install handle weight



Connect throttle cable to throttle grip
 Align R. handle switch case protrusion
 and handle hole, then tighten

Tighten switch case 2 screws



* Tighten front screws first then rear
 screws

Face holder "UP" mark upwards and install
 master cylinder to handlebars
 Align master cylinder and holder with
 handlebars pinch mark
 Tighten top bolt first then bottom bolt

Torque : 1.0-1.4 Kg-m

Connect wire to front stop light switch

After tightening adjust throttle grip
 play (2.15)

