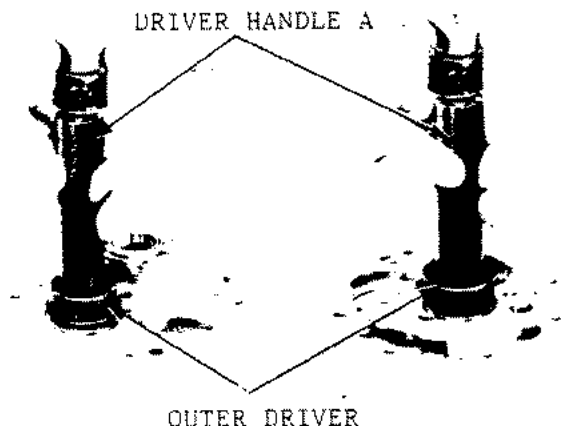


Insert new R. countershaft bearing and shift bearing

- * Insert with bearing mark facing outwards
- * Insert using weight

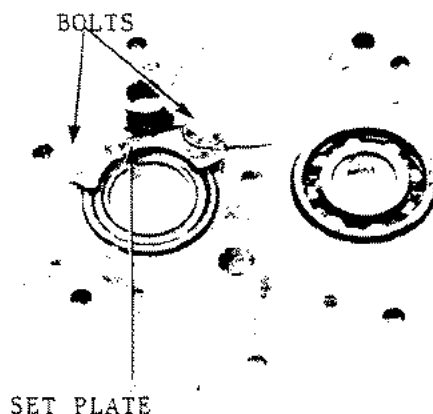
Standard tools:

Outer driver (42x47mm) 07746-0010300
Pilot (20mm)(R.countershaft)07746-0040500
Pilot (25mm)(shift drum brg)07746-0040600
Driver handle A 00749-0010000



Install shift drum bearing set plate and tighten bolt

- * Apply locking agent to bolt and install
- * Do not apply too much locking agent



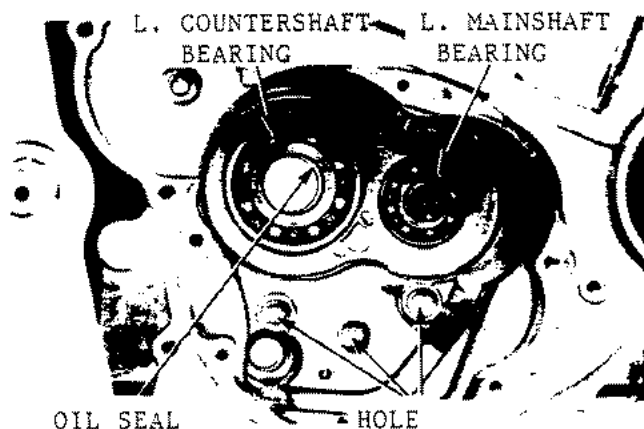
CRANKCASE

Inspect shift drum and shift fork shaft for wear and damage
Turn L. countershaft bearing and L. mainshaft bearing inner race and check for smooth movement

Also inspect for movement in crankcase

L. Countershaft Bearing Replacement

Remove countershaft oil seal and remove L. countershaft bearing



Insert new L. countershaft bearing

- * Insert with bearing facing outwards
- * Insert into crankcase using weight

Special Tools:
Driver handle 07949-3710001
Standard Tools:
Outer driver (62x68mm) 07746-0010500

