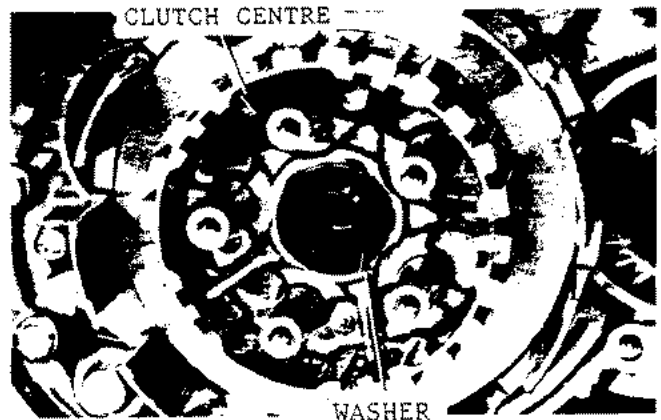
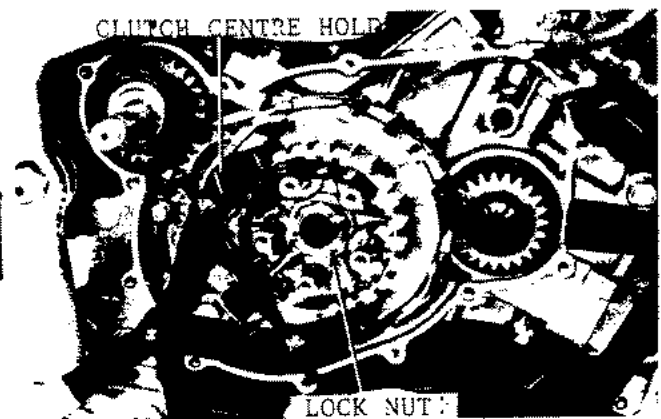


Align main shaft spline and install clutch centre and washer



Install lock nut  
Install clutch centre holder into clutch centre

\* Install clutch centre groove and holder so that they connect correctly



Install new clutch centre lock nut

Torque: 5.0-6.0 Kg-m

Standard Tool:

Clutch centre holder : 07724-0050000

Align main shaft groove with locknut flange



Install clutch discs, clutch plates, judder springs and seat as in the picture

\* Before installing apply recommended engine oil to disc plates  
\* Check that judder springs are assembled in correct direction

