

CYLINDER HEAD INSTALLATION

Front Cylinder head Installation

Install new gasket in cylinder

* Face "EX UP" mark upwards and install with protuberance on intake side

Install cylinder head and tighten nut

Torque: 1.2-1.6 Kg-m

* Tighten nuts opposite to each other 2-3 times each time

Install cylinder head water hose into cylinder head and install clamp

* Align hose white mark with cylinder head index mark and tighten bolt.

Install spark plug

Torque: 1.5-2.0 Kg-m

Connect plug cap to plug

Install radiator (5.7)

Insert radiator fluid which was drained when radiator was removed (5.4)

Rear Cylinder Head Installation

Install new gasket in cylinder

* Face "EX UP" mark upwards and install with protuberance on intake side

